

5 **POSITIVELY CHARGED NON-NATURAL AMINO ACIDS, METHODS OF
 MAKING THEREOF, AND USE THEREOF IN PEPTIDES**

CROSS-REFERENCE TO RELATED APPLICATIONS

10 This application is a divisional application of, and claims the benefit of, U.S.
 application serial no. 09/452,575, filed on December 1, 1999, which status is allowed,
 which is a divisional of U.S. application no. 08/736,049, filed on October 22, 1996,
 which is U.S. Patent No. 6,043,218, issued on March 28, 2000, which application and
 patent are hereby incorporated herein by this reference in their entirety.

15 **BACKGROUND OF THE INVENTION**

FIELD OF THE INVENTION

20 This invention relates to positively charged non-natural amino acids, methods of
 making thereof, and utilization thereof in peptides. In one embodiment, the invention
 relates to non-natural amino acids that closely replicate the natural amino acids lysine
 and arginine.

BACKGROUND

25

 Synthetic studies have been directed toward understanding the influence that
 only some non-natural amino acids have on the structural and biological activity of
 peptides.

30 U.S. Patent No. 3,178,472 to *Hellerbach et al.* discloses a method for the
 conversion of amino carboxylic acids to their N-monomethyl derivatives. Naturally
 occurring amino acids such as alanine, phenylalanine, serine, cysteine, cystine,

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tyrosine, tryptophan, histidine, methionine, valine, norvaline, leucine, isoleucine, arginine, ornithine, lysine, aspartic acid, glutaminic acid, threonine, α,γ -diaminobutyric acid and the like are suitable starting materials. When the starting material aminocarboxylic acid contains two amino groups such as lysine, ornithine or α,γ -diaminobutyric acid, then it is possible to generate a product in which one or both amino groups are methylated.

Moore et al. (Can. J. Biochem. 1978, 56, 315) discloses the effect of the basic amino acid side chain length and the penultimate residue on the hydrolysis of benzoyldipeptides by carboxylicpeptidase B¹ (CPB). Non-natural amino acids including homolysine and homoarginine were incorporated into small peptide chains, and the kinetic parameters were determined for the CPB catalyzed hydrolysis of the peptide.

Lindeberg et al. (Int. J. Peptide Protein Res. 1977, 10, 240) discloses the synthesis of 1-deamino-4-L-valine-8-DL-homolysine-vasopressin and protected 1-deamino-4-L-valine-8-D-lysine-vasopressin in which with non-natural amino acids were incorporated. The addition of a methylene group to lysine and arginine to generate the non-natural amino acids homolysine and homoarginine, respectively. The study revealed that peptides with homolysine and homoarginine reduced the antidiuretic activity of the peptides.

Hilpert et al. (J. Med. Chem. 1994, 37, 3889) discloses screening of small basic molecules for binding in the recognition pocket of thrombin led to the discovery of the arginine mimetic (aminoiminomethyl)piperidine as a weak thrombin inhibitor. A number of derivatives of the arginine mimetic were prepared, and their ability to inhibit thrombin was assayed. The X-ray crystal structure analysis of thrombin as well as modeling studies of the arginine mimetic were conducted in order to rationalize the observed affinity between the unnatural amino acid and thrombin.

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Nestor et al. (J. Med. Chem. 1988, 31, 65) discloses the synthesis of a new series of unnatural amino acids and their incorporation into antagonistic analogues of lutenizing hormone-releasing hormone (LH-RH). In particular, non-natural amino acids of arginine exhibited high acute potency and very prolonged duration of action.

5 Biological and clinical pharmacology studies revealed that these LH-RH antagonists cause mast cell degranulation, and were removed from consideration as candidates for full commercial development.

There is a need in the art for non-natural amino acids and for peptides
10 incorporating such acids to achieve superior effects, such as, for example, improved diagnostic or disease fighting activity. None of the above references discloses the non-natural amino acids of the present invention or the advantageous properties thereof. The present invention accordingly describes positively charged non-natural amino acids, methods of making thereof, and utilization thereof in peptides.

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Additional advantages of the invention will be set forth in the description which follows, and in part will be obvious from the description, or may be learned by practice of the invention. The advantages of the invention will be realized and attained by means of the elements and combinations particularly pointed out in the appended
20 claims. It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the invention, as claimed.

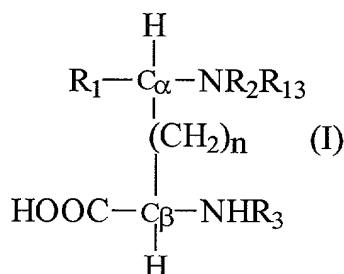
SUMMARY OF THE INVENTION

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The present invention provides non-natural amino acids of lysine and arginine and their derivatives (*i.e.*, the compounds or compositions formed from performing a specified reaction) and methods for their use.

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In accordance with the purpose(s) of this invention, as embodied and broadly described herein, this invention, in one aspect, relates a non-natural amino acid compound of the formula I:



5

wherein

n is an integer of from 2 to 4;

10 R_1 , R_2 , R_3 and R_{13} are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C_1 - C_5 ; and

C_α and C_β are carbon atoms and the stereochemistry at C_α and C_β is, independently, either R or S;

15 or the ester or salt thereof, wherein

when R_1 , R_2 , R_3 and R_{13} are all hydrogen, then n is not 2 or 3,

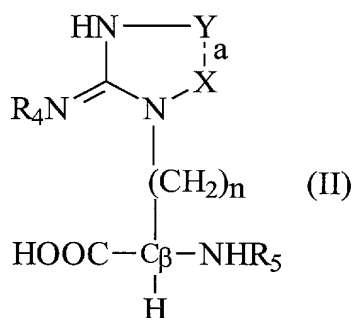
20 when n is 2 or 3, R_1 and R_{13} are hydrogen, and R_2 and R_3 are independently hydrogen or methyl with at least one of R_2 and R_3 being methyl, then the stereochemistry at C_β is not S, and

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when n is 4, and R₁, R₂, R₃ and R₁₃ are all hydrogen, then the stereochemistry at C_β is not R.

The invention further relates to a non-natural amino acid compound of the

5 formula II:



wherein

n is an integer of from 2 to 4;

10 when dashed line a is not present, X and Y are independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C₁-C₅;

when dashed line a is present, X-Y is (CH₂)_z, wherein z is an integer of from 2 to 4;

15

R₄ and R₅ are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C₁-C₅; and

C_β is a carbon atom and the stereochemistry at C_β is either R or S;

20

or the ester or salt thereof, wherein

when n is 3, dashed line a is not present, R_4 , X and Y are all hydrogen, and R_5 is methyl, then C_β is not S,

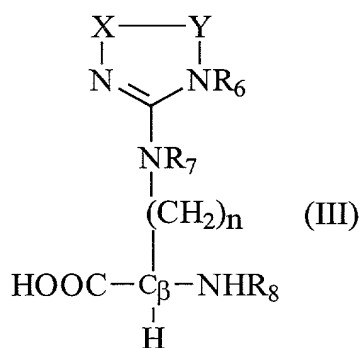
5 when n is 3, dashed line a is not present, X and R_5 are hydrogen, and Y and R_4 are methyl, then the stereochemistry at C_β is not R,

when dashed line a is not present, and R_4 , R_5 , X and Y are all hydrogen, then n is not 3,

10 when n is 4, dashed line a is not present, X and R_5 are hydrogen, and Y and R_4 are the same lower branched or straight chain alkyl, then C_β is not R, and

15 when n is 4, dashed line a is not present, and R_4 , R_5 , X and Y are all hydrogen, then the stereochemistry at C_β is not R.

In yet another embodiment, the present invention relates to a non-natural amino acid compound of the formula III:



20 wherein

n is an integer of from 2 to 4;

X-Y is (CH₂)_z, wherein z is an integer of from 2 to 4;

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R₆, R₇ and R₈ are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C₁-C₅; and

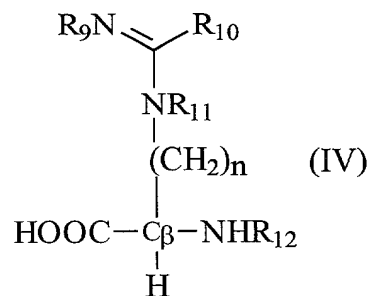
C_β is a carbon atom and the stereochemistry at C_β is either R or S;

10

or the ester or salt thereof.

The invention further relates to a non-natural amino acid compound of the formula IV:

15



wherein

n is an integer of from 2 to 4;

20

R₉, R₁₀, R₁₁ and R₁₂ are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C₁-C₅; and

C_{β} is a carbon atom and the stereochemistry at C_{β} is either R or S;
or the ester or salt thereof.

5 In yet another embodiment, the invention relates to a peptide comprising the
non-natural amino acid compound of formula I, II, III or IV.

In a further embodiment, the present invention provides a method for screening
a peptide for an activity, comprising the steps of:

10

a) measuring an activity of a peptide having a selected amino acid sequence
and comprising a natural amino acid;

15

b) measuring the same activity of a peptide having the same amino acid
sequence but substituted independently in place of at least one natural amino
acid, is a non-natural amino acid having the formula I, II, III or IV; and

c) comparing the measured activity of the peptides from steps a) and b) to
determine whether the peptide of step b) has the activity.

20

In yet another embodiment, the present invention provides a method of treating
or preventing in a subject a disease treated or prevented by the administration of a
peptide, comprising administering to the subject a peptide having, substituted for a
natural amino acid, at least one non-natural amino acid having the following formula I,

25 II, III or IV.

30

DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention may be understood more readily by reference to the following detailed description of preferred embodiments of the invention and the

5 Examples included therein.

Before the present compounds, compositions and methods are disclosed and described, it is to be understood that this invention is not limited to specific synthetic methods, as such may, of course, vary. It is also to be understood that the terminology
10 used herein is for the purpose of describing particular embodiments only and is not intended to be limiting. It must be noted that, as used in the specification and the appended claims, the singular forms "a," "an" and "the" include plural referents unless the context clearly dictates otherwise.

15 Throughout this application, where publications are referenced, the disclosures of these publications in their entireties are hereby incorporated by reference into this application in order to more fully describe the state of the art to which this invention pertains.

20 Variables, such as R_1 - R_{13} , n , z , X , Y , C_α and C_β , throughout the application are the same variables as previously defined unless stated to the contrary.

In this specification and in the claims which follow, reference will be made to a number of terms which shall be defined to have the following meanings:

25

The term "alkyl" as used herein refers to a branched or unbranched saturated hydrocarbon group of 1 to 24 carbon atoms, such as methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl, isobutyl, *t*-butyl, pentyl, hexyl, heptyl, octyl, decyl, tetradecyl, hexadecyl, eicosyl, tetracosyl and the like. Preferred alkyl groups herein contain from 1 to 5
30 carbon atoms.

The term "alkenyl" as used herein refers to a hydrocarbon group of 2 to 24 carbon atoms, with preferred groups within this class contain 2 to 5 carbon atoms, and structural formula containing a carbon-carbon double bond.

5 The term "alkynyl" as used herein refers to a hydrocarbon group of 2 to 24 carbon atom, with preferred groups within this class contain 2 to 5 carbon atoms, and a structural formula containing a carbon-carbon triple bond.

As used herein, especially in reference to alkyl, alkenyl and alkynyl, unless
10 defined otherwise, the term "lower" refers to a moiety having from 1 to 6 carbon atoms, preferably 1 to 4 carbon atoms, more preferably 1 to 2 carbon atoms.

The term "alkylating agent" as provided herein is a compound with the structural formula RX, where R is an alkyl, alkenyl or alkynyl group as previously
15 described, and X, which is preferably a halide such as chloride, bromide or iodide.

As used herein, the term "non-natural amino acid" refers to an organic compound that has a structure similar to a natural amino acid but has been modified structurally to mimic the structure and reactivity of a natural amino acid.
20

As used herein, the term "peptide" refers to a class of compounds composed of amino acids chemically bound together with amide linkages (CONH). Peptide as used herein includes oligomers of amino acids and small and large peptides, including polypeptides.
25

As used herein, the term "activity" refers to a biological activity.

As used herein, the term "pharmacological activity" refers to the inherent physical properties of a peptide or polypeptide. These properties include but are not
30 limited to half-life, solubility, and stability and other pharmacokinetic properties.

The structures of the non-natural amino acids of formula I and the non-natural amino acids of formula II, III and IV are similar to and closely replicate those of the naturally occurring amino acids lysine and arginine, respectively. In preferred embodiments, the compounds of the invention differ from the natural amino acids

5 lysine and arginine, due, *inter alia*, a longer or shorter methylene bridge between the (i) amino/carboxyl terminus, which forms the bond between other amino acids in a peptide and (ii) the opposite functional terminus of the amino acid, preferably, the extended bridge of the invention compared to the natural amino acid bridge is one carbon length longer or shorter (i.e., the homo- or des-forms). In other preferred embodiments, the

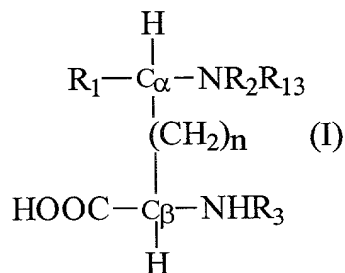
10 compounds of the invention have, *inter alia*, longer, shorter, or equivalent methylene bridge lengths and have substitutions at various moieties, form different moieties, or link moieties to form ring structures, compared to the comparable natural amino acid.

The design basis for all of the non-natural amino acids is the ability of

15 positively-charged side chains to form electrostatic interactions (ion pairs or salt bridges) with negatively charged amino acids that can be influenced by the local environment (*i.e.* the structure of the amino acid.) In particular, placing an alkyl group in the vicinity of the charge destabilizes solvation of the ion and favors formation of an ion pair. Thus, the charged non-natural amino acids, when substituted in biologically

20 active molecules for for positively charged natural amino acids arginine or lysine, can make the molecule bind better to its target if the particular residue is involved in binding. Since biological activity typically correlates directly with binding strength, better biologically active molecules can be created.

25 The invention, in one aspect, relates to a non-natural amino acid compound of the formula I:



wherein

n is an integer of from 2 to 4;

5 R_1 , R_2 , R_3 and R_{13} are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C_1 - C_5 ; and

C_α and C_β are carbon atoms and the stereochemistry at C_α and C_β is, independently, either R or S;

10

or the ester or salt thereof, wherein

when R_1 , R_2 , R_3 and R_{13} are all hydrogen, then n is not 2 or 3,

15

when n is 2 or 3, R_1 and R_{13} are hydrogen, and R_2 and R_3 are independently hydrogen or methyl with at least one of R_2 and R_3 being methyl, then the stereochemistry at C_β is not S, and

20

when n is 4, and R_1 , R_2 , R_3 and R_{13} are all hydrogen, then the stereochemistry at C_β is not R.

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In one embodiment, R_1 , R_2 , R_3 and R_{13} are independently, hydrogen or lower branched or straight chain alkyl of C_1 - C_5 , preferably hydrogen or methyl. In another embodiment, n is 4. In one embodiment, the compound is:

- 5 a) n is 4, R_1 , R_3 and R_{13} are hydrogen, R_2 is methyl, the compound of formula I is an acid, and the stereochemistry at C_β is R;
- b) n is 4, R_1 , R_3 and R_{13} are hydrogen, R_2 is methyl, the compound of formula I is an acid, and the stereochemistry at C_β is S;
- 10 c) n is 4, R_1 and R_2 are methyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is R;
- 15 d) n is 4, R_1 and R_2 are methyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is R;
- e) n is 4, R_1 and R_2 are methyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is S;
- 20 f) n is 4, R_1 and R_2 are methyl, R_3 and R_{13} is hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is S;
- 25 g) n is 4, R_1 is methyl, R_2 , R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is R;

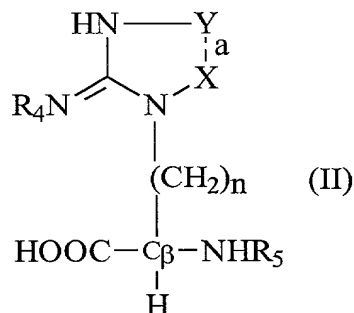
- h) n is 4, R_1 is methyl, R_2 , R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is R;
- 5 i) n is 4, R_1 is methyl, R_2 , R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is S;
- 10 j) n is 4, R_1 is methyl, R_2 , R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is S;
- k) n is 4, R_1 , R_2 , R_3 and R_{13} are hydrogen, the compound of formula I is an acid, and the stereochemistry at C_β is S;
- 15 l) n is 3, R_1 and R_2 are methyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is R;
- 20 m) n is 3, R_1 and R_2 are ethyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is R;
- 25 n) n is 3, R_1 and R_2 are propyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is S;

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- o) n is 3, R_1 and R_2 are butyl, R_3 and R_{13} is hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is S;
- 5 p) n is 2, R_1 and R_2 are methyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is R;
- 10 q) n is 2, R_1 and R_2 are ethyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is R;
- 15 r) n is 2, R_1 and R_2 are propyl, R_3 and R_{13} are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is S;
- s) n is 2, R_1 and R_2 are butyl, R_3 and R_{13} is hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is S;
- 20 or the ester or salt thereof.

Preferably, the compound is one of the species a-k above.

- 25 The invention further relates to a non-natural amino acid compound of the formula II:



wherein

n is an integer of from 2 to 4;

when dashed line a is not present, X and Y are independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C₁-C₅;

when dashed line a is present, X-Y is (CH₂)_z, wherein z is an integer of from 2 to 4;

R₄ and R₅ are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C₁-C₅; and

C_β is a carbon atom and the stereochemistry at C_β is either R or S;

or the ester or salt thereof, wherein

when n is 3, dashed line a is not present, R₄, X and Y are all hydrogen, and R₅ is methyl, then C_β is not S,

when n is 3, dashed line a is not present, X and R₅ are hydrogen, and Y and R₄ are methyl, then the stereochemistry at C_β is not R,

5 when dashed line a is not present, and R₄, R₅, X and Y are all hydrogen, then n is not 3,

when n is 4, dashed line a is not present, X and R₅ are hydrogen, and Y and R₄ are the same lower branched or straight chain alkyl, then C_β is not R, and

10 when n is 4, dashed line a is not present, and R₄, R₅, X and Y are all hydrogen, then the stereochemistry at C_β is not R.

In one embodiment, when n is 3, dashed line a is not present, X and R₅ are
15 hydrogen, and Y and R₄ are the same lower branched or straight chain alkyl, then C_β is not R. In a another embodiment, R₄ and R₅ are, independently, hydrogen or methyl. In a preferred embodiment, dashed line a is not present, X is hydrogen or lower branched or straight chain alkyl of C₁-C₅, preferably methyl or ethyl, and Y is hydrogen or lower branched or straight chain alkyl of C₁-C₅, preferably methyl, or dashed line a is present
20 and z is 2, preferably, n is 3. In one embodiment, the compound is:

a) n is 3, dashed line a is not present, the compound of formula II is an acid, R₄ and R₅ are hydrogen, X is hydrogen, Y is methyl, and the stereochemistry at C_β is R;

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b) n is 3, dashed line a is not present, the compound of formula II is an acid, R₄ and R₅ are hydrogen, X is hydrogen, Y is methyl, and the stereochemistry at C_β is S;

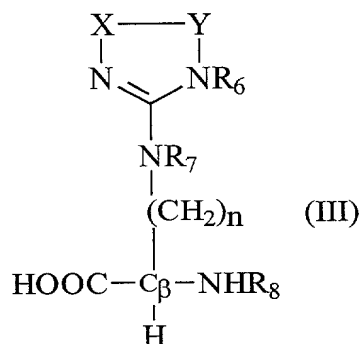
- c) n is 3, dashed line a is not present, the compound of formula II is an acid, R_4 is methyl, R_5 is hydrogen, X is hydrogen, Y is methyl, and the stereochemistry at C_β is S;
- 5 d) n is 3, dashed line a is present, the compound of formula II is an acid, z is 2, R_4 and R_5 are hydrogen, and the stereochemistry at C_β is R;
- e) n is 3, dashed line a is present, the compound of formula II is an acid, z is 2, R_4 and R_5 are hydrogen, and the stereochemistry at C_β is S;
- 10 f) n is 3, dashed line a is present, the compound of formula II is an acid, z is 2, R_4 is methyl, R_5 is hydrogen, and the stereochemistry at C_β is R;
- g) n is 3, dashed line a is present, the compound of formula II is an acid, z is 2, R_4 is methyl, R_5 is hydrogen, and the stereochemistry at C_β is S;
- 15 h) n is 3, dashed line a is not present, the compound of formula II is an acid, R_4 and R_5 are hydrogen, X is methyl, Y is hydrogen, and the stereochemistry at C_β is R;
- 20 i) n is 3, dashed line a is not present, the compound of formula II is an acid, R_4 and R_5 are hydrogen, X is methyl, Y is hydrogen, and the stereochemistry at C_β is S;
- 25 j) n is 3, dashed line a is not present, the compound of formula II is an acid, R_4 and R_5 are hydrogen, X is ethyl, Y is hydrogen, and the stereochemistry at C_β is R;

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- 5 k) n is 3, dashed line a is not present, the compound of formula II is an acid, R_4 and R_5 are hydrogen, X is ethyl, Y is hydrogen, and the stereochemistry at C_β is S;
- 10 l) n is 2, dashed line a is not present, the compound of formula II is an acid, R_4 and R_5 are hydrogen, X is hydrogen, Y is methyl, and the stereochemistry at C_β is R;
- 15 m) n is 2, dashed line a is not present, the compound of formula II is an acid, R_4 and R_5 are hydrogen, X is hydrogen, Y is ethyl, and the stereochemistry at C_β is S;
- n) n is 2, dashed line a is not present, the compound of formula II is an acid, R_4 is methyl, R_5 is hydrogen, X is hydrogen, Y is propyl, and the stereochemistry at C_β is S;
- 20 o) n is 4, dashed line a is present, the compound of formula II is an acid, z is 2, R_4 and R_5 are hydrogen, and the stereochemistry at C_β is R;
- p) n is 3, dashed line a is present, the compound of formula II is an acid, z is 2, R_4 and R_5 are methyl, and the stereochemistry at C_β is S;
- 25 q) n is 2, dashed line a is present, the compound of formula II is an acid, z is 3, R_4 is methyl, R_5 is hydrogen, and the stereochemistry at C_β is R;
- or the ester or salt thereof.

Preferably, the compound is one of the species a-k above.

In yet another embodiment, the present invention relates to a non-natural amino acid compound of the formula III:



5 wherein

n is an integer of from 2 to 4;

X-Y is $(\text{CH}_2)_z$, wherein z is an integer of from 2 to 4;

10

R_6 , R_7 and R_8 are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of $\text{C}_1\text{--C}_5$; and

C_β is a carbon atom and the stereochemistry at C_β is either R or S;

15

or the ester or salt thereof.

In one embodiment, R_6 , R_7 and R_8 are independently, hydrogen or lower alkyl or straight chain alkyl of $\text{C}_1\text{--C}_5$, preferably hydrogen or methyl, even more preferably

all are hydrogen. In another embodiment, z is 2 or 3, preferably 3. In a preferred embodiment, n is 3. In one embodiment, the compound is

- 5 a) n is 3, z is 2, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is R;
- b) n is 3, z is 2, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is S;
- 10 c) n is 3, z is 3, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is R;
- d) n is 3, z is 3, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is S;
- 15 e) n is 2, z is 2, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is R;
- f) n is 4, z is 2, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is S;
- 20 g) n is 2, z is 3, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is R;
- h) n is 4, z is 3, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is S;
- 25 i) n is 2, z is 2, R₆, R₇ and R₈ are methyl, the compound of formula III is an acid, and the stereochemistry at C_β is R;
- 30

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j) n is 4, z is 2, R₆, R₇ and R₈ are methyl, the compound of formula III is an acid, and the stereochemistry at C_β is S;

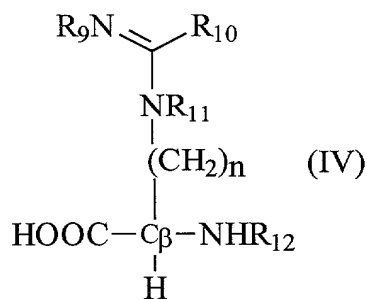
k) n is 2, z is 3, R₆, R₇ and R₈ are methyl, the compound of formula III is an acid, and the stereochemistry at C_β is R;

l) n is 4, z is 3, R₆, R₇ and R₈ are methyl, the compound of formula III is an acid, and the stereochemistry at C_β is S;

or the ester or salt thereof.

Preferably, the compound is one of the species a-d above.

The invention further relates to a non-natural amino acid compound of the formula IV:



wherein

n is an integer of from 2 to 4;

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R_9 , R_{10} , R_{11} and R_{12} are, independently, hydrogen or lower branched or straight chain alkyl, alkenyl or alkynyl of C_1 - C_5 ; and

C_β is a carbon atom and the stereochemistry at C_β is either R or S;

5

or the ester or salt thereof.

In one embodiment, R_9 , R_{10} , R_{11} and R_{12} are, independently, hydrogen or lower straight or branched chain alkyl of C_1 - C_5 , preferably hydrogen, methyl or ethyl. In another embodiment, R_{10} is methyl. In a preferred embodiment, R_9 is hydrogen, R_{10} is methyl, R_{12} is hydrogen, and n is 3. In one embodiment, the compound is:

15

- a) n is 3, R_9 , R_{11} and R_{12} are hydrogen, R_{10} is methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R;
- b) n is 3, R_9 , R_{11} and R_{12} are hydrogen, R_{10} is methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is S;
- c) n is 3, R_9 and R_{12} are hydrogen, R_{10} and R_{11} are methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R;
- d) n is 3, R_9 and R_{12} are hydrogen, R_{10} and R_{11} are methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is S;
- e) n is 3, R_9 and R_{12} are hydrogen, R_{10} is methyl, R_{11} is ethyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R;
- f) n is 3, R_9 and R_{12} are hydrogen, R_{10} is methyl, R_{11} is ethyl, the compound of formula IV is an acid, and the stereochemistry at C_β is S;

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- g) n is 2, R₉, R₁₁ and R₁₂ are hydrogen, R₁₀ is methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R;
- h) n is 2, R₉, R₁₁ and R₁₂ are hydrogen, R₁₀ is methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is S;
- i) n is 2, R₉ and R₁₂ are hydrogen, R₁₀ and R₁₁ are methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R;
- j) n is 4, R₉ and R₁₂ are hydrogen, R₁₀ and R₁₁ are methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is S;
- k) n is 4, R₉ and R₁₂ are hydrogen, R₁₀ is methyl, R₁₁ is ethyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R;
- l) n is 4, R₉ and R₁₂ are hydrogen, R₁₀ is methyl, R₁₁ is ethyl, the compound of formula IV is an acid, and the stereochemistry at C_β is S;

or the ester or salt thereof.

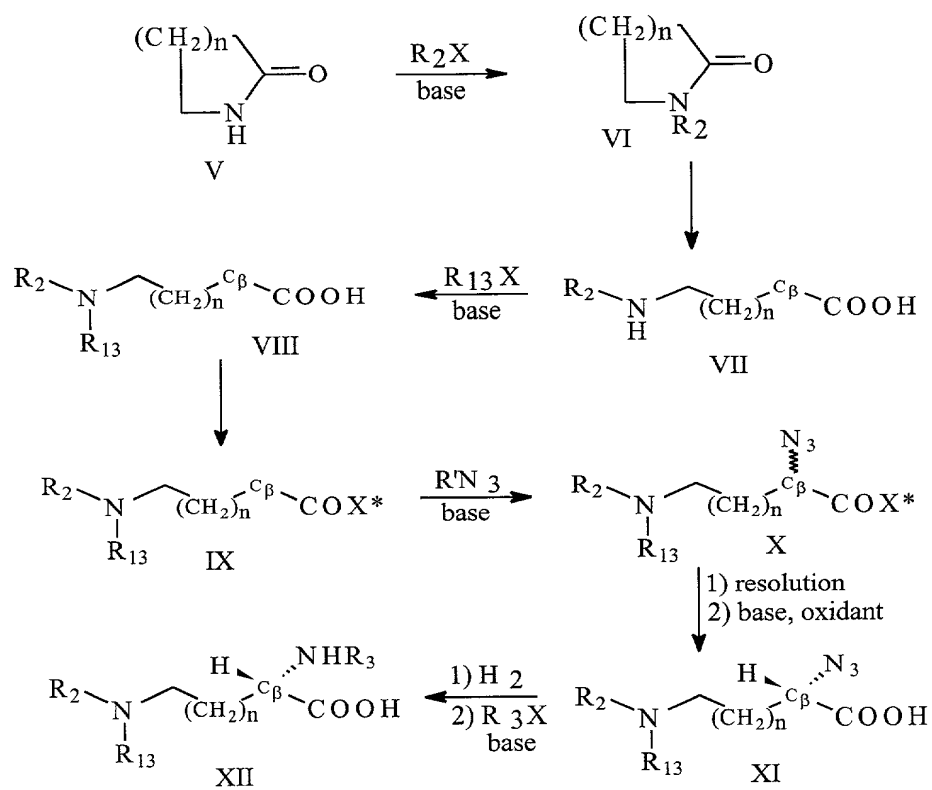
Preferably, the compound is one of the species a-f above.

Each of the compounds can be prepared as the acid, salt or ester. In water, the non-natural amino acids of the present invention will be charged; however; in cell membranes and other non-polar regions of the cell, the non-natural amino acids may not be charged. In one embodiment, the ester group of the non-natural amino acids of the present invention is methyl, ethyl, t-BOC or FMOC. In another embodiment, the counter-ion for the salts of the non-natural amino acids is sodium, potassium, ammonium, chloride or bromide.

Particular non-natural amino acid compounds of the invention represented by formula I can be produced according to Scheme A:

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Scheme A



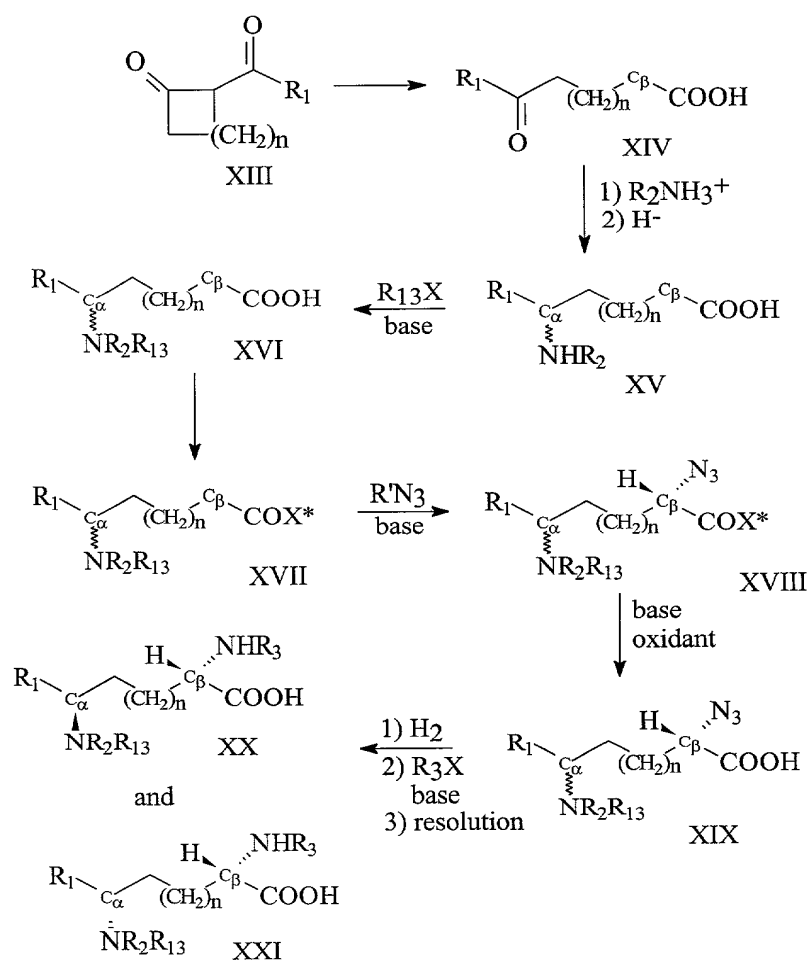
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The cyclic lactam compound V (n is 2 to 4) is commercially available from Aldrich Chemical Company. Alkylation of the amide group of the cyclic lactam V with an alkylating agent R_2X and a base generates the N-alkyl compound VI. In one embodiment, n is from 2 to 4. In a preferred embodiment, the alkylating agent R_2X is methyl iodide and the base is sodium hydride. Treatment of V or VI with NaOH, generates the ring-open compound VII. Protection of the amino group can be accomplished by the addition of a base and a protecting group to a solution of VII in water. In a preferred embodiment, the base is sodium carbonate and the protecting group is di-*tert*-butyl dicarbonate. In another embodiment, treatment of VII with a base, preferably NaOH, NaH or LDA, and an alkylating agent $R_{13}X$, preferably X is iodide generates compound VIII. Compound VIII can be initially converted to an anhydride, preferably to the *tert*-butyl anhydride, followed by the addition of the conjugate base of a chiral auxiliary to generate IX. In a preferred embodiment, the chiral auxiliary is S-4-benzyl-2-oxazolidinone; however, the other enantiomer of the chiral auxiliary can be used as well. The addition of a base, preferably potassium hexamethyldisilazide, to IX generates an enolate, which can be quenched with an azide agent, preferably trisyl azide. Separation of the diastereoisomers of X can be accomplished by HPLC using hexane/ethyl acetate, preferably in a 1:1 ratio, as eluent. Cleavage of the chiral auxiliary to generate the acid compound XI requires a basic, oxidizing reaction media. In one embodiment, LiOH and hydrogen peroxide can be used. Hydrogenolysis of XI in the presence of a catalyst, preferably Pd-C, converts the azide group to the primary amine. The amino group can be then deprotonated with a base, preferably triethylamine, and can be treated with an alkylating agent R_3X , preferably X is iodide, to generate compound XII, which is a non-natural amino acid compound represented by formula I.

Particular non-natural amino acid compounds of the invention represented by formula I can be produced according to Scheme B:

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Scheme B

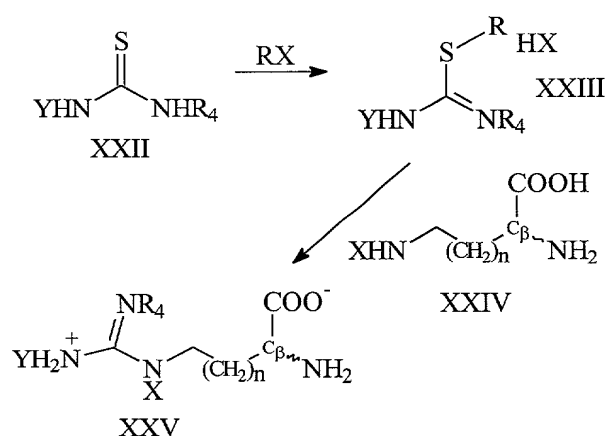


The addition of hydroxide, preferably NaOH, to a solution to XIII can produce the ring-open complex XIV. In the case of XIII, when n is 2 or 3, then these compounds are commercially available (Aldrich Chemical Company). When n is 1, then compound XIII can be prepared by deprotonating cyclobutanone with a base to
5 generate the enolate followed by quenching with an acyl halide $[R_1(O)X]$, where X is chloride, bromide or iodide. The addition of an amine salt to XIV initially generates an imineacid complex. In one embodiment, the amine salt is methylamine hydrochloride. In another embodiment, the addition of liquid NH_3 can produce the imineacid. Reduction of the imineacid with a reducing agent, preferably sodium
10 cyanoborohydride, can generate the amino complex XV. Protection of the amino group can be accomplished by the addition of a base and a protecting group to XV. In one embodiment, the base is sodium carbonate and the protecting group is di-*tert*-butyl dicarbonate. In another embodiment, XV can be treated with a base, preferably NaOH, NaH or LDA, and an alkylating agent $R_{13}X$, preferably X is iodide, to generate
15 compound XVI. Compound XVI can be initially converted to an ester, preferably to the *tert*-butyl ester, followed by the addition of the conjugate base of a chiral auxiliary to generate XVII. In a preferred embodiment, the chiral auxiliary is S-4-benzyl-2-oxazolidinone; however, the other enantiomer of the chiral auxiliary can be used as well. The addition of a base, preferably potassium hexamethyldisilazide, to XVII
20 generates an enolate, which can be quenched with an azide agent, preferably trisyl azide (Compound XVIII). Cleavage of the chiral auxiliary to generate the acid compound XIX requires a basic, oxidizing reaction media. In one embodiment, LiOH and hydrogen peroxide can be used. Hydrogenolysis of XIX in the presence of a catalyst, preferably Pd-C, converts the azide group to the primary amine. The amino group can
25 be deprotonated with a base, preferably sodium bicarbonate, and treated with a protecting agent. In one embodiment, the protecting agent is N-(9H-fluoren-2-ylmethoxy-carbonyloxy)succinimide. In another embodiment, an alkylating agent R_3X , preferably X is iodide, can be added to generate a racemic mixture comprising of compounds XX and XXI. The diastereoisomers can be separated by HPLC with
30 hexane/ethyl acetate as the eluent. When an amino group is protected with a N-(9H-

fluoren-2-ylmethoxy-carbonyloxy) group ($R_3 = \text{Fmoc}$), it is readily cleaved off when treated with an amine, preferably piperidine. Compounds XX and XXI are non-natural amino acid compounds represented by the formula I.

- 5 Particular non-natural amino acid compounds of the invention represented by formula II can be produced according to Scheme C:

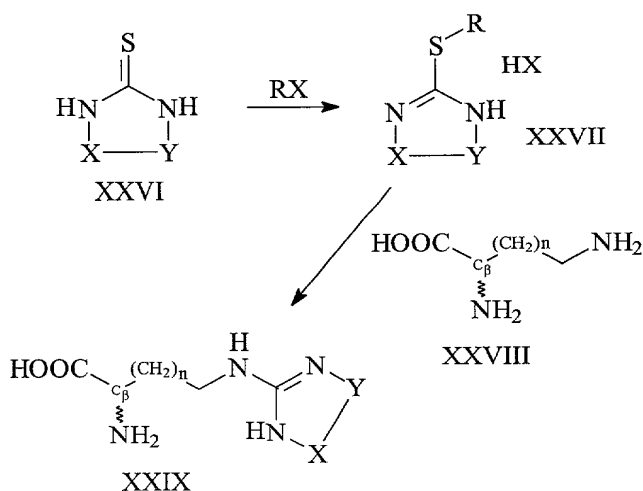
Scheme C



An alkylating agent was added to a solution of thiourea XXII. The acyclic thiourea complex XXII is commercially available. In one embodiment, the alkylating agent is methyl iodide, the thiourea is N-ethyl thiourea, and the solvent is acetone. After refluxing, an organic solvent, preferably hexane, was added, and the solution was cooled to 0°C. White crystals of XXIII were isolated and dried under reduced pressure. Compounds XXIII and XXIV were dissolved in NaOH and stirred at room temperature. In one embodiment, the concentration of NaOH is 2 N, and the solution was stirred for nine days at room temperature. The solution was brought to neutral pH by the addition of an acid, preferably concentrated HCl. The solution can be chromatographed with an eluent, preferably ammonium hydroxide, and even more preferably 1 M ammonium hydroxide. In one embodiment, the column can be a strongly-acidic cation exchange resin. Removal of solvent affords compound XXV, a non-natural amino acid compound having the formula II as the ammonium salts.

Particular non-natural amino acid compounds of the invention represented by formula III can be produced according to Scheme D:

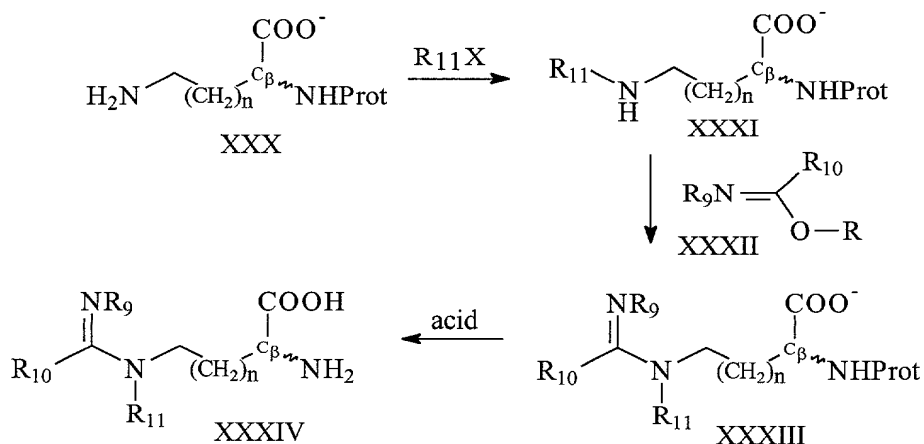
Scheme D



An alkylating agent was added to a solution of the cyclic thiourea XXVI. The cyclic thiourea complex XXVI is commercially available. In one embodiment, the alkylating agent is methyl iodide. In a preferred embodiment, the cyclic thiourea is a five- or six-member ring, and the solvent is acetone. After refluxing, an organic solvent, preferably hexane, was added, and the solution was cooled to 0°C. White crystals of XXVII were isolated and dried under reduced pressure. Compounds XXVII and XXVIII were dissolved in NaOH and stirred at room temperature. In one embodiment, the concentration of NaOH is 1 N. In another embodiment, the solution was refluxed for 4 hours then cooled to room temperature. The solution pH can be lowered by the addition of an acid. In one embodiment, the acid is HCl and the pH is 4. The solution can be chromatographed with an eluent, preferably ammonium hydroxide, and even more preferably 1.5 N ammonium hydroxide. In one embodiment, the column is a strongly-acidic cation exchange resin. Removal of solvent affords compound XXIX, a non-natural amino acid compound having the formula III.

Particular non-natural amino acid compounds of the invention represented by formula IV can be produced according to Scheme E:

Scheme E



Protection of the α -amino group of an amino acid generates compound XXX. In one embodiment, the protecting group is BOC. The addition of an alkylating agent $R_{11}X$ in the presence of a base produces the N-alkyl compound XXXI. In a preferred embodiment, the alkylating agent is methyl iodide and the base is sodium bicarbonate.

- 5 The acetimidate XXXII is added to a solution of XXXI. In one embodiment, methyl acetimidate is preferred. In another embodiment, the solvent is MeOH, and the solution was stirred at an elevated temperature, preferably 70°C, for 4 hours. Solvent was removed under reduced pressure and the residue can be subjected to chromatography. In one embodiment, silica gel chromatography is preferred in order to isolate
- 10 compound XXXIII. Deprotection of the α -amino group of XXXIII can be accomplished by the addition of an acid. In a preferred embodiment, the protecting group is BOC and the acid is trifluoroacetic acid. Removal of the protecting group generates compound XXXIV, a non-natural amino acid compound having the formula IV.

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- All peptides were synthesized by the Merrifield solid phase method, which is an established method for preparing peptides to those skilled in the art. All compounds having the formulas I-IV can be protected at the α -amino group with standard protecting groups. In a preferred embodiment, the protecting groups are BOC and
- 20 Fmoc. The non-natural amino acids having the formulas I-IV can be substituted in any desired peptide, wherein the substitution is site-specific.

Screening of Non-Natural Amino Acid-containing Peptides

- 25 The invention provides a method for screening a peptide for an activity, comprising the steps of: a) measuring an activity of a peptide having a selected amino acid sequence and comprising a natural amino acid; b) measuring the same activity of a peptide having the same amino acid sequence but substituted independently in place of at least one natural amino acid, is a non-natural amino acid having the formula I, II, III

or IV described above; and c) comparing the measured activity of the peptides from steps a) and b) to determine whether the peptide of step b) has the activity.

The activities for which the present invention screens can include any activity associated with a biologically active peptide or peptidomimetic. The following is a partial list of the many activities that can be determined in the present screening method:

1. Receptor agonist/antagonist activity:

A compendia of examples of specific screens for measuring these activities can be found in: "The RBI Handbook of Receptor Classification and Signal Transduction" K.J. Watling, J.W. Kebebian, J.L. Neumeyer, eds. Research Biochemicals International, Natick, MA, 1995, and references therein. Methods of analysis can be found in: T. Kenakin "Pharmacologic Analysis of Drug-Receptor Interactions" 2nd Ed. Raven Press, New York, 1993, and references therein.

2. Enzyme inhibition:

A compendia of examples of specific screens for measuring these activities can be found in: H. Zollner "Handbook of Enzyme Inhibitors", 2nd Ed. VCH Weinheim, FRG, 1989, and references therein.

3. Central nervous system, autonomic nervous system (cardiovascular and gastrointestinal tract), antihistaminic, anti-inflammatory, anaesthetic, cytotoxic, and antifertility activities:

A compendia of examples of specific screens for measuring these activities can be found in: E.B. Thompson, "Drug Bioscreening: Drug

Evaluation Techniques in Pharmacology”, VCH Publishers, New York, 1990, and references therein.

4. Anticancer activities:

5

A compendia of examples of specific screens for measuring these activities can be found in: I.J. Fidler and R.J. White “Design of Models for Testing Cancer Therapeutic Agents”, Van Nostrand Reinhold Company, New York, 1982, and references therein.

10

5. Antibiotic and antiviral (especially anti-HIV) activities:

A compendia of examples of specific screens for measuring these activities can be found in: “Antibiotics in Laboratory Medicine”, 3rd Ed., V. Lorian, ed. Williams and Wilkens, Baltimore, 1991, and references therein. A compendia of anti- HIV screens for measuring these activities can be found in: “HIV Volume 2: Biochemistry, Molecular Biology and Drug Discovery”, J. Karn, ed., IRL Press, Oxford, 1995, and references therein.

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20

6. Immunomodulatory activity:

A compendia of examples of specific screens for measuring these activities can be found in: V. St. Georgiev (1990) “Immunomodulatory Activity of Small Peptides” Trends Pharm. Sci. 11, 373-378.

25

7. Pharmacokinetic properties:

The pharmacological activities assayed in the screening method include half-life, solubility, or stability, among others. For example, methods of analysis and measurement of pharmacokinetic properties can be found in: J.-P.

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Labaune "Handbook of Pharmacokinetics: Toxicity Assessment of Chemicals", Ellis Horwood Ltd., Chichester, 1989, and references therein.

In the screening method, the peptide of step a) can consist of natural amino acids. Alternatively, the peptide of step a) can contain mostly natural amino acids, but comprise one or a small number of non-natural amino acids. Such a peptide is considered to consist essentially of natural amino acids. Further in the alternative, the peptide of step a) can be mostly non-natural amino acids, but comprise one or a small number of natural amino acids. Such a peptide is considered to consist essentially of non-natural amino acids. In another alternative, the peptide of step a) can contain more than a small number and up to half non-natural amino acids or even up to mostly non-natural amino acids with the balance being natural amino acids.

In the screening method, the non-natural amino acid in the peptide of step b) can be substituted for the comparable at least one natural amino acid (e.g., lysine or arginine). The term "comparable" is used herein to denote a structurally similar molecule as described in detail above. For example, the structures of the non-natural amino acids of formula I and the non-natural amino acids of formula II, III and IV are similar to and closely replicate those of the naturally occurring amino acid, lysine and arginine, respectively.

Additionally, a method of screening a peptide for an activity is also provided in which any natural amino acid in the peptide of step a) can be substituted by a non-natural amino acid having the formula I-IV in the peptide of step b) . Furthermore, a screening method is provided in which the peptide of step b) can contain a non-natural amino acid of the present invention added to, rather than substituted for, a natural or non-natural amino acid in the peptide of step a).

Thus, in the screening method contemplated herein, any peptide having one or more of the present non-natural amino acids can be compared to any peptide having a

known activity to determine whether or not it has the same or similar activity at the same or different level. Depending on the specifics of how the measuring step is carried out, the present screening method can also be used to detect an activity exhibited by the peptide of step b) that differs qualitatively from the activity of the peptide of step a). Also, the screening method can be used to detect and measure differences in the same or similar activity.

Thus, present invention takes account of the situation in which the structural differences of the non-natural amino acid significantly alter the biological activity of the peptide incorporating such a non-natural amino acid. Substitution of a natural amino acid with a non-natural amino acid in a peptide typically increases the hydrophobicity of the peptide, which can result indirectly in increased binding activity when the amino acid substituted is involved in binding (e.g., receptor-ligand binding, enzyme-cofactor binding, enzyme-substrate binding) and since binding strength is correlated with activity, a peptide higher potency (higher measured activity level) can result.

Treatment

A method of treating or preventing in a subject a disease treated or prevented by the administration of a peptide comprising administering to the subject a peptide having, substituted for a natural amino acid, at least one non-natural amino acid having the formula I, II, III or IV.

As described above, the peptide used in the treatment method can be a peptide that usually contains a lysine or an arginine, but has at least one non-natural amino acid having the formula I, II, III or IV substituted therefor. Alternatively, the peptide can contain neither of these amino acids, yet it can be effective to substitute a non-natural amino acid of the invention for another amino acid. In addition the peptide used in the

treatment method can have one or more non-natural amino acid of the present invention added to the existing sequence of amino acids.

In the treatment method of the present invention, the diseases that can be treated
5 and the peptides that can be used are numerous. A partial list of peptides and diseases is set out below.

Peptides for triggering B and T cell activity can be used to treat autoimmune
disease, including uveitis, collagen-induced, adjuvant and rheumatoid arthritis,
10 thyroiditis, myasthenia gravis, multiple sclerosis and diabetes. Examples of these peptides are interleukins (referenced in Aulitzky, WE; Schuler, M; Peschel, C.; Huber, C.; Interleukins. Clinical pharmacology and therapeutic use. Drugs. 48(5):667-77, 1994 Nov.) and cytokines (referenced in Peters, M.; Actions of cytokines on the immune response and viral interactions: an overview. Hepatology. 23(4):909-16, 1996
15 Apr.).

Enkephalin and analogs, agonists and antagonists can be used to treat AIDS, ARC, and cancer, pain modulation, Huntington's, Parkinson's diseases.

20 LHRH and analogs, agonists and antagonists can be used to treat prostatic tumors and reproductive physiopathology, including breast cancer, and infertility.

Peptides and peptidomimetics that target crucial enzymes, oncogenes or oncogene products, tumor-suppressor genes and their products, growth factors and their
25 corresponding receptors can be used to treat cancer. Examples of these peptides are described in Unger, C. Current concepts of treatment in medical oncology: new anticancer drugs. Journal of Cancer Research & Clinical Oncology. 122(4):189-98, 1996.

Neuropeptide Y and other pancreatic polypeptides, and analogs, agonists and antagonists can be used to treat stress, anxiety, depression and associated vasoconstrictive activities.

- 5 Gluco-incretins, including gastric inhibitory polypeptide, glucose-dependent insulintropic polypeptide and glucagon-like polypeptide-1 and analogs, agonists and antagonists can be used to treat Type II diabetic hyperglycaemia.

- 10 Atrial natriuretic factor and analogs, agonists and antagonists can be used to treat congestive heart failure.

- 15 Integrin and analogs, agonists and antagonists can be used to treat osteoporosis, scar formation, bone synthesis, inhibition of vascular occlusion, and inhibition of tumor invasion and metastasis.

 Glucagon, glucagon-like peptide 1 and analogs, agonists and antagonists can be used to treat diabetes cardiovascular emergencies.

- 20 Antithrombotic peptides and analogs, agonists and antagonists can be used to treat cardiovascular and cerebrovascular diseases. Examples of these peptides RGD, D-Phe-Pro-Arg and others named are described in Ojima I.; Chakravarty S.; Dong Q. Antithrombotic agents: from RGD to peptide mimetics. Bioorganic & Medicinal Chemistry. 3(4):337-60, 1995.

- 25 Cytokines/interleukins and analogs, agonists and antagonists can be used to treat inflammatory disease, immune response dysfunction, hematopoiesis, mycosis fungoides, aplastic anemia, thrombocytopenia, and malignant melanoma. Examples of these peptides are Interleukins, referenced in Aulitzky *et al.* and Peters *et al.*

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Endothelin and analogs, agonists and antagonists can be used to treat arterial hypertension, myocardial infarction, congestive heart failure, atherosclerosis, shock conditions, renal failure, asthma and vasospasm.

5 Natriuretic hormones and analogs, agonists and antagonists can be used to treat cardiovascular disease and acute renal failure. Examples of these peptides are named and described in Espiner, E.A.; Richards, A.M.; Yandle, T.G.; Nicholls, M.G.; Natriuretic hormones. *Endocrinology & Metabolism Clinics of North America*. 24(3):481-509, 1995.

10 Peptides that activate or inhibit tyrosine kinase, or bind to TK-activating or inhibiting peptides and analogs, agonists and antagonists can be used to treat chronic myelogenous and acute lymphocytic leukemias, breast and ovarian cancers and other tyrosine kinase associated diseases. Examples of these peptides are described in
15 Smithgall, TE.; SH2 and SH3 domains: potential targets for anti-cancer drug design. *Journal of Pharmacological & Toxicological Methods*. 34(3):125-32, 1995.

Renin inhibitors analogs, agonists and antagonists can be used to treat cardiovascular disease, including hypertension and congestive heart failure. Examples
20 of these peptides are described in Rosenberg, S.H.; Renin inhibition. *Cardiovascular Drugs & Therapy*. 9(5):645-55, 1995.

Angiotensin-converting enzyme inhibitors, analogs, agonists and antagonists can be used to treat cardiovascular disease, including hypertension and congestive heart
25 failure.

Peptides that activate or inhibit tyrosine phosphorylases can be used to treat cardiovascular diseases. Examples of these peptides are described in Srivastava, A.K.; Protein tyrosine phosphorylation in cardiovascular system. *Molecular & Cellular*
30 *Biochemistry*. 149-150:87-94, 1995.

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Peptide based antivirals can be used to treat viral diseases. Examples of these peptides are described in Toes ,R.E.; Feltkamp, M.C. ;Ressing, M.E. ;Vierboom, M.P.; Blom, R.J.; Brandt, R.M ;Hartman, M.; Offringa, R. ;Melief, C.J.; Kast, W.M.; Cellular immunity against DNA tumour viruses: possibilities for peptide-based vaccines and immune escape. Biochemical Society Transactions. 23(3):692-6, 1995.

Corticotropin releasing factor and peptide analogs, agonists and antagonists can be used to treat disease associated with high CRF, i.e Alzheimer's disease, anorexia nervosa, depressive, psychotic disorders, arthritis, and multiple sclerosis.

Peptide agonists and antagonists of platelet-derived wound-healing formula (PDWHF) can be used as a therapy for donor tissue limitations and wound-healing constraints in surgery. Examples of these peptides are described in Rudkin, G.H.; Miller, T.A.; Growth factors in surgery. Plastic & Reconstructive Surgery. 97(2):469-76, 1996.

Fibronectin, fibrinopeptide inhibitors and analogs, agonists and antagonists can be used to treat metastasis (i.e. enzyme inhibition, tumor cell migration, invasion, and metastasis).

Chemokines (types of cytokine, including interleukin-8, RANTES, and monocyte chemotactic peptide) analogs, agonists and antagonists can be used to treat arthritis, hypersensitivity, angiogenesis, renal disease, glomerulonephritis, inflammation, and hematopoiesis.

Neutral endopeptidase inhibitors and analogs, agonists and antagonists can be used to treat hypertension and inflammation. Examples of these peptides are described in Gregoire, J.R; Sheps, S.G; Newer antihypertensive drugs. Current Opinion in Cardiology. 10(5):445-9, 1995.

Substance P and analogs, agonists and antagonists can be used to treat immune system dysfunction, pain transmission/perception and in autonomic reflexes and behaviors.

5 Alpha-melanocyte-stimulating hormone and analogs, agonists and antagonists can be used to treat AIDS, rheumatoid arthritis, and myocardial infarction.

Bradykinin (BK) and analogs, agonists and antagonists can be used to treat inflammatory diseases (edema, etc), asthma, allergic reactions (rhinitis, etc), anesthetic
10 uses, and septic shock.

Secretin can be used to treat cardiovascular emergencies.

GnRH and analogs, agonists and antagonists can be used to treat hormone-
15 dependent breast and prostate tumors.

Somatostatin and analogs, agonists and antagonists can be used to treat gut neuroendocrine tumors.

20 Gastrin, Gastrin Releasing Peptide and analogs, agonists and antagonists can be used as an adjuvant to chemotherapy or surgery in small cell lung cancer and other malignancies, or to treat allergic respiratory diseases, asthma and allergic rhinitis.

Laminin-derived synthetic peptides analogs, agonists and antagonists can be
25 used to treat tumor cell growth, angiogenesis, regeneration studies, vascularization of the eye with diabetes, and ischemia. Examples of these peptides are described in Kleinman, H.K.; Weeks, B.S.; Schnaper, H.W.; Kibbey, M.C.; Yamamura, K.; Grant, D.S; The laminins: a family of basement membrane glycoproteins important in cell differentiation and tumor metastases. Vitamins & Hormones. 47:161-86, 1993.

Defensins, corticostatins, dermaseptins, mangainins, and other antibiotic (antibacterial and antimicrobial) peptides and analogs, agonists and antagonists can be used to treat infections, tissue inflammation and endocrine regulation.

5 Vasopressin and analogs, agonists and antagonists can be used to treat neurological disorders, stress and Diabetes insipidus.

Oxytocin and analogs, agonists and antagonists can be used to treat neurological disorders and preterm labor.

10 ACTH-related peptides and analogs, agonists and antagonists can be used as neurotrophic, neuroprotective, and peripheral demyelinating neuropathy agents.

Amyloid-beta peptide and analogs, agonists and antagonists can be used to treat
15 Alzheimer's disease.

Epidermal growth factor, receptor, and analogs, agonists and antagonists can be used to treat necrotizing enterocolitis, Zollinger-Ellison syndrome, gastrointestinal ulceration, colitis, and congenital microvillus atrophy carcinomas.

20 Leukocyte adhesion molecules and their ligands, and analogs, agonists and antagonists can be used to treat atherosclerosis, inflammation. Examples of these peptides are described in Barker, J.N.; Adhesion molecules in cutaneous inflammation. Ciba Foundation Symposium. 189:91-101.

25 Major histocompatibility complex (MHC) binding peptides and analogs, agonists and antagonists can be used to treat autoimmune, immunodysfunctional, immuno modulatory diseases and as well as used for their corresponding therapies. Examples of these peptides are described in Appella, E.; Padlan, E.A.; Hunt, D.F;

Analysis of the structure of naturally processed peptides bound by class I and class II major histocompatibility complex molecules. EXS. 73:105-19, 1995.

Corticotropin releasing factor can be used to treat neurological disorders.

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Neurotrophins (including brain-derived neurotrophic factor (BDNF), nerve growth factor, and neurotrophin 3) and analogs, agonists and antagonists can be used to treat neurological disorders.

10

Cytotoxic T-cell activating peptides can be used to treat infectious diseases and cancer. Examples of these peptides are described in : Chesnut R.W.; Sette, A.; Celis, E.; Wentworth, P.; Kubo, R.T.; Alexander, J.; Ishioka, G.; Vitiello, A.; Grey, H.M; Design and testing of peptide-based cytotoxic T-cell-mediated immunotherapeutics to treat infectious diseases and cancer. Pharmaceutical Biotechnology. 6:847-74, 1995.

15

Peptide immunogens for prevention of HIV-1 and HTLV-I retroviral infections can be used to treat AIDS. Examples of these peptides are described in Hart, M.K.; Palker, T.J.; Haynes, BF; Design of experimental synthetic peptide immunogens for prevention of HIV-1 and HTLV-I retroviral infections. Pharmaceutical Biotechnology. 6:821-45, 1995.

20

Galanin and analogs, agonists and antagonists can be used to treat Alzheimer's disease, depression, eating disorders, chronic pain, prevention of ischemic damage, and growth hormone modulation.

25

Tachykinins (neurokinin A and neurokinin B) and analogs, agonists and antagonists can be used to treat pain transmission/perception and in autonomic reflexes and behaviors.

RGD containing peptides can be used to treat arious diseases involved with cell adhesion, antithrombotics, and acute renal failure.

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Osteogenic growth peptide and analogs, agonists and antagonists can be used as treatment of systemic bone loss. Examples of these peptides are described in Bab IA. Regulatory role of osteogenic growth peptide in proliferation, osteogenesis, and hemopoiesis. Clinical Orthopaedics & Related Research. (313):64-8, 1995.

5

Parathyroid hormone, parathyroid hormone related-peptide and analogs, agonists and antagonists can be used to treat diseases affecting calcium homeostasis (hypercalcemia), bone metabolism, vascular disease, and atherosclerosis.

10 Kallidin and analogs, agonists and antagonists can be used to treat tissue injury or inflammation and pain signaling pathological conditions of the CNS.

T cell receptor peptide vaccines and analogs, agonists and antagonists can be used in immunotherapy. Examples of these peptides are described in Brostoff, SW; T
15 cell receptor peptide vaccines as immunotherapy. Agents & Actions - Supplements. 47:53-8, 1995.

Platelet-derived growth factor (PDGF) and analogs, agonists and antagonists can be used to treat non-neoplastic hyperproliferative disorders, therapy for donor
20 tissue limitations and wound-healing constraints in surgery.

Amylin, calcitonin gene related peptides (CGRP) and analogs, agonists and antagonists can be used to treat insulin-dependent diabetes.

25 Vasoactive intestinal polypeptide and analogs, agonists and antagonists can be used to treat allergic respiratory diseases, asthma and allergic rhinitis, and nervous control of reproductive functions.

Growth hormone-releasing hormone and analogs, agonists and antagonists can
30 be used to treat growth hormone deficiency and immunomodulation.

HIV protease inhibiting peptides can be used to treat AIDS. Examples of these peptides are described in Bugelski, P.J.; Kirsh, R.; Hart, T.K; HIV protease inhibitors: effects on viral maturation and physiologic function in macrophages. Journal of Leukocyte Biology. 56(3):374-80, 1994.

5

Thymopoietin active fragment peptides and analogs, agonists and antagonists can be used to treat rheumatoid arthritis and virus infections.

Cecropins and analogs, agonists and antagonists can be used as antibacterials.

10

Thyroid releasing hormone and analogs, agonists and antagonists can be used to treat spinal cord injury and shock.

Erythropoietin and analogs, agonists and antagonists can be used to treat anemia.

15

Fibroblast growth factor (FGF), receptor and analogs, agonists and antagonists can be as stimulation of bone formation, as well as used as a treatment for Kaposi's sarcoma, neuron regeneration, prostate growth, tumor growth inhibition, and angiogenesis.

20

Stem cell factor and analogs, agonists and antagonists can be used to treat anemias.

GP120, GP160, CD4 fragment peptides and analogs, agonists and antagonists can be used to treat AIDS.

25

Insulin-like growth factor, receptor, and analogs, agonists and antagonists can be used to treat breast and other cancers, noninsulin-dependen diabetest mellitus, cell

proliferation, apoptosis, hematopoiesis, AIDS, growth disorders, osteoporosis, and insulin resistance.

Colony stimulating factors (granulocyte-macrophage colony-stimulating factor, granulocyte colony-stimulating factor, and macrophage colony-stimulating factor and analogs, agonists and antagonists can be used to treat anemias.

Kentsin and analogs, agonists and antagonists can be used for immunomodulation.

Lymphocyte activating peptide and analogs, agonists and antagonists can be used for immunomodulation. Examples of these peptides are described in Loleit, M.; Deres, K.; Wiesmuller, K.H.; Jung, G.; Eckert, M.; Bessler, W.G; Biological activity of the Escherichia coli lipoprotein: detection of novel lymphocyte activating peptide segments of the molecule and their conformational characterization. Biological Chemistry Hoppe-Seyler. 375(6):407-12, 1994 Jun.

Tuftsins and analogs, agonists and antagonists can be used for immunomodulation.

Prolactin and analogs, agonists and antagonists can be used to treat rheumatic diseases, systemic lupus erythematosus, hyperprolactemia.

Angiotensin II and receptor(s) and analogs, agonists and antagonists can be used to treat hypertension, hemodynamic regulation, neurological disorders, diabetic nephropathies, aortoarteritis induced RVH, hyperaldosteronism, heavy metal induced cardiovascular effects, diabetes mellitus and thyroid dysfunction.

Dynorphin and analogs, agonists and antagonists can be used to treat neurological disorders, pain management, algesia, spinal cord injury and epilepsy.

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Calcitonin, and analogs, agonists and antagonists can be used to treat neurological disorders, immune system dysfunction, calcium homeostasis, and osteoporosis.

- 5 Pituitary adenylate cyclase activating polypeptide can play a role in growth, signal transduction vasoactivity roles, exact role in diseases not determined yet.

Cholecystokinin and analogs, agonists and antagonists can be used to treat feeding disorders, panic disorders, and anti-opioid properties.

10

Pepstatin and analogs, agonists and antagonists can be used a pepsin and HIV protease inhibitor (AIDS).

- Bestatin and analogs, agonists and antagonists can be used to treat muscular
15 dystrophy, anticancer, antileukemia, immune response modulator, and acute non-lymphocytic leukemia.

Leupeptin and analogs, agonists and antagonists can be used as a protease inhibitor, exact role in diseases not determined yet.

20

Luteinizing hormone and releasing hormone and analogs, agonists and antagonists can be used as a infertility male contraceptive.

- Neurotensin and analogs, agonists and antagonists can be used as a
25 antipsychotic and analgesic agent.

Motilin and analogs, agonists and antagonists can be used as for the control of gastric emptying.

- 30 Insulin and analogs, agonists and antagonists can be used to treat diabetes.

ATTORNEY DOCKET NO. 19113.0083U3

Transforming growth factor (TGF) and analogs, agonists and antagonists can be used for cell proliferation and differentiation, cancer treatment, immunoregulation, therapy for donor tissue limitations, and wound-healing constraints in surgery.

- 5 Bone morphogenetic proteins (BMPs) and analogs, agonists and antagonists can be used as therapy for donor tissue limitations, osteogenesis, and wound-healing constraints in surgery.

- 10 Bombesin and analogs, agonists and antagonists can be used to prevent the proliferation of tumor cells, modulation of feeding, and neuroendocrine functions.

Glucagon, glucagon-like peptide 1 and analogs, agonists and antagonists can be used to treat diabetes cardiovascular emergencies.

- 15 Pancreastatin, chromogranins A, B and C and analogs, agonists and antagonists - conditions associated with inhibition of insulin secretion, exocrine pancreatic secretion and gastric acid secretion, and stimulation of glucagon secretion.

- 20 Endorphins and analogs, agonists and antagonists can be used to treat neurological disorders, alleviating pain, treatment of opioid abuse, obesity, and diabetes. Examples of these peptides are named and described in Dalayeyun, J.F.; Nores, J.M.; Bergal, S.; Physiology of beta-endorphins. A close-up view and a review of the literature. Biomedicine & Pharmacotherapy. 47(8):311-20, 1993.

- 25 Miscellaneous opioid peptides, including (but not limited to) adrenal peptide E, alpha casein fragment, beta casomorphin, dermorphin, kyotorphin, metophamide neuropeptide FF (NPFF), melanocyte inhibiting factor, and analogues, agonists and antagonists can be used to treat neurological disorders, alleviating pain, as well as for the treatment of opioid abuse.

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Vasotocin and analogues, agonists and antagonists can be used for clinical uses to be determined.

Protein kinase C and inhibitors and analogues, agonists and antagonists can be
5 used to treat cancer, apoptosis, smooth muscle function, and Alzheimer's disease.
Examples of these peptides are named and described in Philip, P.A.; Harris, A.L;
Potential for protein kinase C inhibitors in cancer therapy. Cancer Treatment &
Research. 78:3-27, 1995.

10 Amyloid, amyloid fibrin, fragments and analogues, agonists and antagonists can
be used to treat neurodegenerative diseases and diabetes.

Calpain and other calmodulin-inhibitory proteins and analogues, agonists and
antagonists can be used to treat neurodegenerative disorders, cerebral ischaemia,
15 cataracts, myocardial ischaemia, muscular dystrophy and platelet aggregation.

Charybdotoxin, Apamin and analogues, agonists and antagonists can be used for
treatment of neurodegenerative diseases and pain and cerebral ischemia.

20 Phospholipase A2 and receptor inhibiting/activating peptides and analogues,
agonists and antagonists can be used to treat acute pancreatitis, pancreatic cancer,
abdominal trauma, and inflammation, e.g., sepsis, infections, acute pancreatitis, various
forms of arthritis, cancer, complications of pregnancy, and postoperative states.

25 Potassium channel activating and inhibiting proteins and analogues, agonists
and antagonists can be used to treat various diseases. Examples of these peptides are
described in Edwards, G.; Weston, A.H; Pharmacology of the potassium channel
openers. Cardiovascular Drugs & Therapy. 9 Suppl 2:185-93, 1995 Mar.

IgG activators, inhibitors and analogues, agonists and antagonists can be used to treat autoimmune diseases and immune dysfunctions. Examples of these peptides are described in Mouthon, L.; Kaveri, S.V.; Spalter, S.H.; Lacroix-Desmazes, S.; Lefranc, C.; Desai, R.; Kazatchkine, M.D; Mechanisms of action of intravenous immune globulin in immune-mediated diseases. Clinical & Experimental Immunology. 104
5 Suppl 1:3-9, 1996.

Endotoxin and inhibitors and analogues, agonists and antagonists can be used for decreasing cardiac output, systemic hypotension, decreased blood flow and O₂
10 delivery to tissues, intense pulmonary vasoconstriction and hypertension, bronchoconstriction, increased permeability, pulmonary oedema, ventilation-to-perfusion inequalities, hypoxaemia, and haemoconcentration. Examples of these peptides are named and described in Burrell, R; Human responses to bacterial endotoxin. Circulatory Shock. 43(3):137-53, 1994 Jul.

15

Experimental

The following examples are put forth so as to provide those of ordinary skill in the art with a complete disclosure and description of how the compounds claimed
20 herein are made and evaluated, and are intended to be purely exemplary of the invention and are not intended to limit the scope of what the inventors regard as their invention. Efforts have been made to ensure accuracy with respect to numbers (e.g., amounts, temperature, etc.) but some errors and deviations should be accounted for. Unless indicated otherwise, parts are parts by weight, temperature is in °C and is at
25 room temperature, and pressure is at or near atmospheric.

Example 1. Synthesis of (2R)-7-(N-methylamino)-Z-aminoheptanoic acid (Formula I, wherein n is 4, R₁, R₃ and R₁₃ are hydrogen, R₂ is methyl, the compound of formula I is an acid, and the stereochemistry at C_β is R) (Scheme F)

30

Methyl iodide (14.00 g, 98.6 mmol) was added to a solution of 2-azacyclooctanone (8.00 g, 62.9 mmol, **2a**) (**2a** is commercially available from Aldrich Chemical Company) in 75 ml dry THF. The resulting solution was cooled in an ice bath. Sodium hydride (3.00 g, 75 mmol) was added slowly and the resulting
5 slurry was warmed to room temperature over an hour and allowed to stir overnight. After this time 100 ml saturated ammonium chloride solution was added, and extracted 3 times with ethyl acetate. The ethyl acetate extracts are dried and evaporated. The crude oil was chromatographed on a 100 gm silica gel (230-400 mesh) column eluting with a 1 to 1 mixture of ethyl acetate and hexane. Fractions containing product are
10 identified by TLC and evaporated yielding (**2b**) as a pale oil (7.6 g, 53.9 mmol, 85.7%). The methylated amide (7.00 g, 49.6 mmol, **2b**) in a mixture (ethyl alcohol 35 ml and 1.25 N NaOH 70 ml) was refluxed overnight. The solution was then cooled, neutralized, partially evaporated, and applied to a 50W Dowex strongly acidic ion exchange column. The amino acid was eluted with 1N ammonium hydroxide and
15 monitored by TLC (aqueous phenolic solution as eluent). The fractions containing the pure amino acid were evaporated under reduced pressure. The product obtained (**2c**) was an off white solid (7.2 g, 45.3 mmol, 91.3%). 100 ml H₂O was added slowly over a 1 hour period to a slurry of 1-aminomethyl heptanoic acid (3.18 g, 20 mmol, **2c**) NaHCO₃ (2 g, 23.8 mmol), and di-tert-butyl dicarbonate (8.7 g, 40 mmol) in 300 ml
20 dioxane. The solution pH was maintained at 9 during initial period of the reaction by the dropwise addition of 1N NaOH. The reaction was allowed to stir overnight (12 hr). The reaction mixture was concentrated *in vacuo* and redissolved in 150 ml aqueous NaOH (pH 10.5 - 11.5). The aqueous solution was placed in a 500 ml separatory funnel and extracted 3 times with ethyl acetate (450 ml total). The aqueous phase was
25 then acidified to pH 1.5 with conc. HCl and immediately extracted 3 times versus ethyl acetate (450 ml total). The organic extracts were combined, dried with MgSO₄, filtered, and evaporated with a rotary evaporator. A pale oil was lyophilized to yield (**2d**) as a pale oil (4.61 g, 17.8 mmol, 89%). 7-(1,1 dimethylethoxy) amido-methyl-heptanoic acid **2d** (2.47 g, 9.5 mmol) and TEA (1.75 ml, 11.9 mmol) were stirred in
30 100 ml dry THF and cooled to -78 °C under positive nitrogen pressure. Pivaloyl

chloride (1.32 ml, 10.7 mmol) was added via cannula and stirred at 0 °C for 1 hr, then cooled to -78 °C. In a second reaction vessel, S-4- benzyl -2-oxazolidinone (3.25 g, 18.3 mmol) in 30 ml THF was cooled to -78 °C and kept under positive nitrogen pressure. To this n-butyl lithium 2.5M (7.4 ml, 18.5 mmol) was added slowly via
5 cannula and stirred for 5 minutes. After this time the contents of this vessel were transferred via cannula to the vessel containing the pivaloyl ester. The reaction was then allowed to stir for 1 hr at 0 °C and taken to room temperature after an additional hour of stirring. At this time the THF was removed on a rotary evaporator and the slurry was washed into a separatory funnel with 100 ml each of methylene chloride and
10 phosphate buffer (0.1 M pH 7). After extracting, the methylene chloride phase was saved, and the extraction is repeated two more times. The organic phase was washed with 5% aqueous NaCO₃ and half saturated brine, followed by drying with MgSO₄. The filtered methylene chloride phase was condensed on a rotary evaporator leaving ~8 g of yellow oil. The crude material was chromatographed on a 350 g silica gel (230-
15 400 mesh) column with a mixture of hexane : ethyl acetate (3:1). A clear oil (**2e**) was recovered (3.40 g, 8.1 mmoles, 86%) upon evaporation of TLC positive fractions. A solution of (17 ml, 8.5 mmol, 1.1 eq.) bis (trimethylsilyl) amide in 150 ml THF was kept at -78 °C under positive nitrogen pressure. A solution of imide **2e** (3.22 g, 7.7 mmoles) in 50 ml dry THF under N₂ was precooled to -78 °C and transferred via
20 cannula into the basic solution and stirred for 20 minutes at -78 °C. At this time a precooled (-78 °C) solution of trisyl azide (6 g, 19.4 mmol, 2.6 eq.) in 40 ml dry THF under N₂ pressure is transferred via cannula to the vessel containing the enolate. After 2 minutes the reaction was quenched with the addition of glacial acetic acid (2 ml, 5 eq.) and allowed to stir at room temperature overnight. The reaction mixture was
25 concentrated in vacuo to remove THF. The crude oily yellow solid was partitioned between 100 ml dilute brine and 100 ml methylene chloride. The extraction was repeated twice more and then organic extracts were combined and washed with 5% NaHCO₃. The organic solution was dried with MgSO₄ and concentrated to give a yellow oil. The crude oil was further purified on a 350 g silica gel (230-400 mesh)
30 column eluting with 1% methanol in methylene chloride. To separate the

diastereomers of the stereoselective reaction, a Merck LiChroprep Si 60 (40-63 μ M) HPLC column was used eluting with hexane : ethyl acetate (1:1) at a 10 ml per minute flow rate. The desired diastereomer **2f**, present as a clear oil was obtained (2.00 g, 4.4 mmols 56%). A solution of the azido-carboximide **2f** (1.58 g, 3.44 mmol) in 52 ml

5 THF and 15 ml H₂O was stirred and cooled to 0 °C. The solution was treated with 30% hydrogen peroxide (1.44 ml, 4 equiv.) and then with lithium hydroxide hydrate (286 mg, 6.8 mmol, 2 equiv.) and then stirred at 0 °C for 30 minutes. At that time, 12 ml of sodium sulfite (0.183 g / ml H₂O) was added, followed by 36 ml aqueous sodium bicarbonate (0.5N). The mixture was allowed to warm to room temperature and the

10 residual THF removed on a rotary evaporator. The remaining solution was diluted with 50 ml H₂O and extracted with dichloromethane (4x 100 ml). The aqueous layer was acidified to ~pH 1.5 with conc. HCl and extracted with ethyl acetate (4x125 ml). Organic extracts were combined, dried over MgSO₄, filtered and concentrated in vacuo to give a pale oil (**2g**) as product (0.978 g, 3.26 mmols, 95%). BOC-S Azido Acid

15 (**2g**) (0.89 g, 2.9 mmols) was dissolved in anhydrous methanol 25 ml. To this anhydrous 10% palladium on carbon 180 mg was added under ambient N₂ atmosphere. This vessel was placed on a Parr reactor under 30 PSI H₂ pressure and shaken off and on for 2 days at 5 hour intervals to allow the Parr reactor motor to cool. The solution was filtered and evaporated with a rotary evaporator to give the Boc amino acid as a

20 white powder (0.78 g, 2.8 mmols, 96%). The amino acid was dissolved in 5 ml H₂O with triethylamine (0.39 ml, 2.8 mmols). N-(9H-Fluoren-2-ylmethoxy-carbonyloxy) succinimide (1.24 g, 3.7 mmols) was dissolved in 5 ml warm acetonitrile, and added to the amino acid solution. The pH of the reaction is kept between 8.5 and 9 by the dropwise addition of triethyl amine. After 30 minutes 30 ml H₂O was added and the

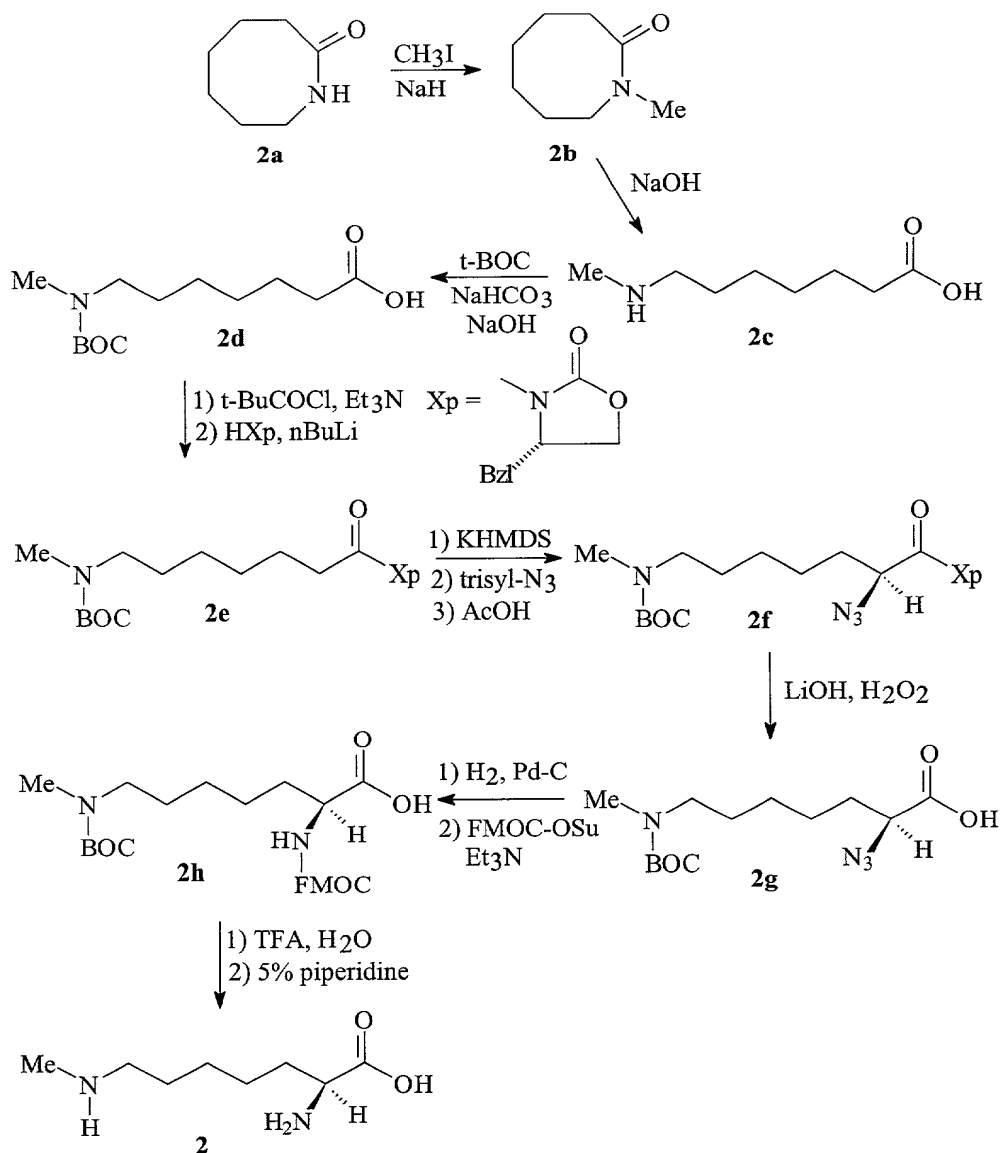
25 pH is adjusted to 1.5 and extracted with ethyl acetate twice. The extracts were washed with H₂O and brine, then dried, and evaporated under reduced pressure. The product may be purified by crystallization or chromatographically using silica gel (230-400) mesh eluting with 0.1% acetic acid, and 2% methanol in methylene chloride. The diprotected amino acid (**2h**) is a yellow oil (0.93 g, 1.9 mmols, 67%). The Fmoc

30 group was removed from **2h** with 5 % piperidine quantitatively. The Boc group was

removed with aqueous TFA. The unprotected amino acid **2** was purified on a Dowex 50 strongly acidic cation exchange column. Overall yield 20.5%.

Scheme F

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Example 2. Synthesis of (2R,7R)-7-(N-methylamino)-2-aminooctanoic acid (Formula I, wherein n is 4, R₁ and R₂ are methyl, R₃ and R₁₃ are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is R, and the stereochemistry at C_β is R) and (2R,7S)-7-(N-methylamino)-2-aminooctanoic acid (Formula I, wherein n is 4, R₁ and R₂ are methyl, R₃ and R₁₃ are hydrogen, the compound of formula I is an acid, the stereochemistry at C_α is S, and the stereochemistry at C_β is R) (Scheme G)

Sodium hydroxide (8 g, 200 mmol) was added to 2-acetylcyclohexanone (25 g, 178 mmol, **3a**) (**3a** is commercially available from Aldrich Chemical Company) in 50 ml H₂O. Solution was refluxed for 3 hours and then allowed to cool to room temperature. The resulting yellow solution was extracted with ether (3 x 50 ml). The aqueous layer was acidified to pH ~ 1.0 with conc. HCl. Extracted again with ether (3 x 50 ml) and organic extracts were dried with MgSO₄, filtered and concentrated to give the ketoacid **3b** (22.5 g, 80 % yield) as an amber oil. Methylamine hydrochloride (25.5 g, 378 mmol) was dissolved in 150 ml MeOH and the solution was titrated to pH ~6 with dilute HCl. Ketoacid **3b** (10 g, 63 mmol) and sodium cyanoborohydride (2.4 g, 38 mmol) were added while stirring. The solution was stirred at room temperature for 72 hours at which time conc. HCl was added to pH 1.5 and the solution stirred for an additional hour. Extracted with ethyl ether (2 x 150 ml) and the aqueous extract was concentrated to dryness *in vacuo*. Product was redissolved in a minimum volume of water and purified by ion-exchange chromatography using Dowex 50 x 8 strongly acidic cation exchanger (350g) with 1M NH₄OH as eluent. Fractions containing amine were visualized with ninhydrin and combined and concentrated to give 10.07g (84 % yield) of white product **3c** as the ammonium salt. To a stirred solution of amine **3c** (5 g, 26.3 mmol), NaHCO₃ (1.32 g, 15.9 mmol) and di-tert-butyl dicarbonate (7.65 g, 35 mmol) in 200 ml dioxane, 40 ml H₂O was added slowly. The solution was titrated to pH 11 with dilute NaOH and refluxed gently for 12 hours. The clear, pale yellow solution was allowed to cool to room temperature. After concentration to almost dryness on a rotary evaporator, the residue was redissolved in 150 ml aqueous NaOH (pH 11-12) and then extracted with dichloromethane (3 x 150 ml). The remaining

aqueous layer was then acidified to pH 1.5 with conc. HCl and immediately extracted with dichloromethane (3 x 150 ml). The organic extracts were combined, dried with MgSO₄, filtered and concentrated to give 6.47 g (90% yield) of **3d** as a pale yellow oil. A solution of **3d** (3.65 g, 13.4 mmol) and triethylamine (2.94 ml, 19.4 mmol) was stirred in 85 ml dry THF and cooled to -78°C under N₂. Pivaloyl chloride (1.70 ml, 19.4 mmol) added via cannula and this solution was stirred for 1 hour at 0°C and then recooled to -78°C. In another flask a solution of (4S)-(phenylmethyl)-2-oxazolidinone (2.92 g, 16.5 mmol) in 40 ml dry THF was cooled to -78°C under N₂, and 6.6 ml n-butyllithium (2.5M in hexane) added dropwise via cannula. This was allowed to stir for 5 minutes and then added via cannula to the mixed anhydride solution. The mixture was stirred for 20 minutes at -78°C and 1 hour at 0°C and then allowed to warm to room temperature. The mixture was partitioned between 200 ml dichloromethane and 200 ml pH 7 phosphate buffer. Organic extracts were combined and washed with 5% aqueous NaHCO₃ followed by dilute brine, dried with MgSO₄, filtered and concentrated to give a yellow oil. This crude product was chromatographed on 200 g silica gel eluting with 750 ml hexane : ethyl acetate (3:1) followed by hexane : ethyl acetate (1:1) which yielded 4.75 g (82%) of clear oil **3e** as final product. A solution of 10.2 ml (1.1 equiv.) of potassium hexamethyldisilazide (0.5M in toluene) stirred in 60 ml dry THF was cooled to -78°C under N₂. A precooled (-78°C) solution of imide **3e** (2.0 g, 4.63 mmol) in 50 ml dry THF under N₂ was then added via cannula to the base solution. This mixture was stirred at -78°C for 20 minutes at which point a precooled solution (-78°C) of trisyl azide (3.58 g, 11.6 mmol, 2.5 equiv.) in 30 ml dry THF was added via rapid cannulation. The resulting yellow-orange solution was quenched with 0.6 ml (2.2 equiv.) of glacial acetic acid after 1 minute and then warmed immediately to room temperature in a water bath. The mixture was stirred for 2 hours and then partitioned between 200 ml dichloromethane and 200 ml dilute brine. The organic layer was retained and the aqueous layer washed twice more with dichloromethane (2x150 ml). Organic extracts were combined, washed with 5% NaHCO₃ (2 x 200 ml), dried with MgSO₄, filtered and concentrated in vacuo to give a crude yellow oil. This product was chromatographed on 200 g silica gel eluting with 500 ml hexane:ethyl acetate (3:1)

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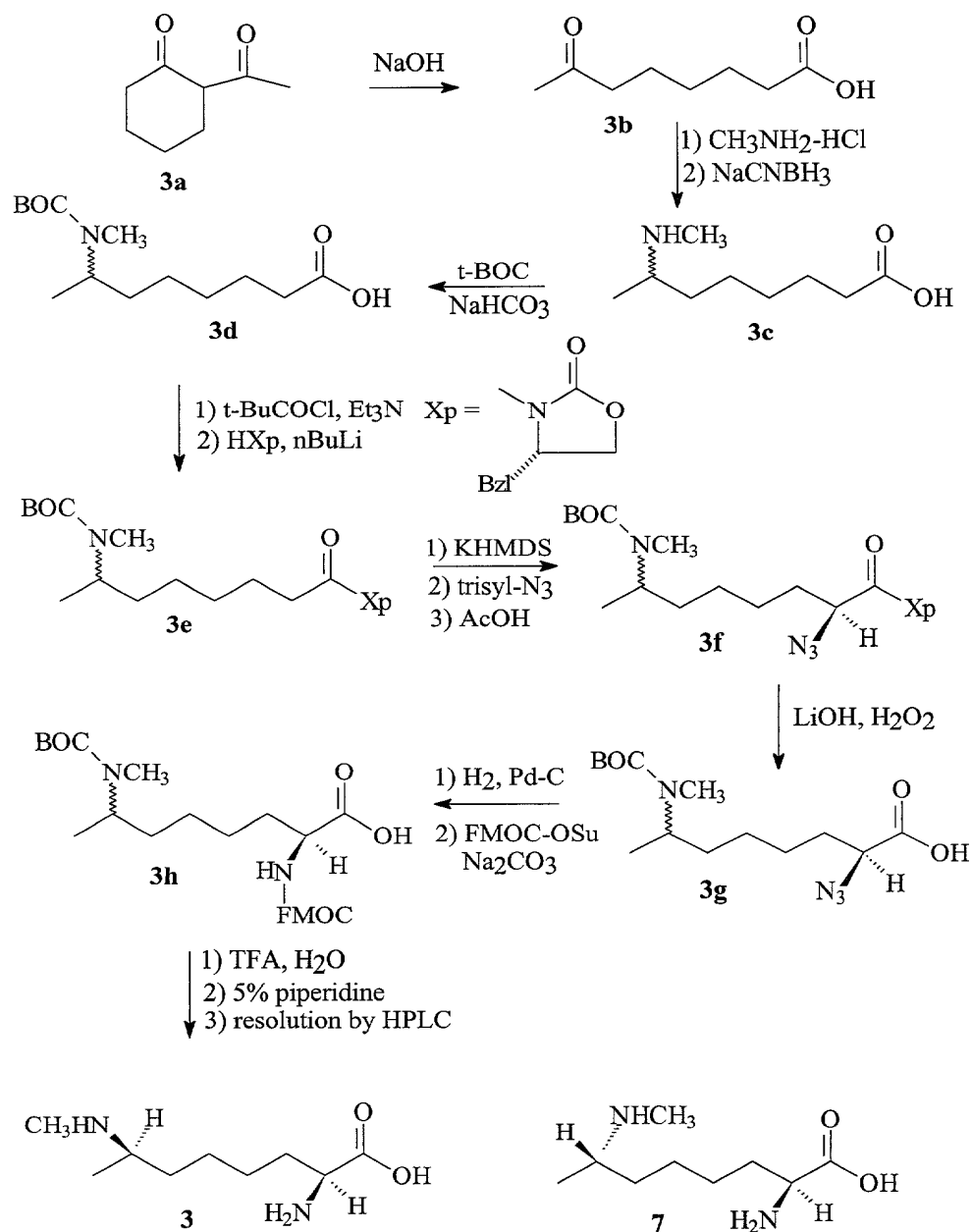
followed by hexane : ethyl acetate (1:1) and then further purified to separate major and minor diastereomers by HPLC on a Merck LiChroprep Si 60 (40-63 μ M) preparative silica column eluting with hexane : ethyl acetate (1:1). Final yield of major diastereomer pair was 1.04 g (51% yield) obtained as a clear oil. Stereoselectivity of the reaction as determined from peak ratios of major and minor products was 98:2. A solution of azido-carboximide **3f** (2.79 g, 5.9 mmol) in 110 ml THF and 30 ml H₂O was stirred and cooled to 0°C. The solution was treated with 30% hydrogen peroxide (2.9 ml, 4 equiv.) and then with lithium hydroxide hydrate (562 mg, 13.4 mmol, 2 equiv.) and then stirred at 0°C for 30 minutes. At that time, 20.7 ml of sodium sulfite (0.183 g / ml H₂O) was added, followed by 69 ml aqueous sodium bicarbonate (0.5N). The mixture was allowed to cool to room temperature and the residual THF removed on a rotary evaporator. The remaining solution was diluted with 250 ml H₂O and extracted with dichloromethane (4 x 200 ml). The aqueous layer was acidified to ~pH 1.5 with conc. HCl and extracted with ethyl acetate (4 x 250 ml). Organic extracts were combined, dried over MgSO₄, filtered and concentrated in vacuo to give 1.73 g (94%) of pale oil **3g** as final product. Azide **3c** (1.73g, 5.5 mmol) was taken up in 50 ml anhydrous methanol and added to 225 mg 10% palladium/carbon catalyst in a Parr flask. Material was hydrogenated at 30 p.s.i. for about 12 hours in the Parr apparatus. At this time the catalyst was filtered off and the filtrate dried to give a white solid. This material was then protected by dissolving 1.29g (4.5 mmol) of amino acid in 25 ml Na₂CO₃ and 25 ml dioxane and cooling to 0°C in an ice bath. Fmoc-Cl (1.16g, 4.5 mmol) was dissolved in 20 ml dioxane and added slowly to amino acid solution. This mixture was stirred at room temperature for two hours after which time the solution was diluted with 50 ml H₂O and acidified to pH ~1-2 with citric acid. Extracted 3 x 100 ml ether, dried over MgSO₄ and evaporated to dryness to give a yellow syrup. Product can be recrystallized with dichloromethane:petroleum ether or chromatographed on silica gel, eluting with dichloromethane:methanol:acetic acid (2:98:0.5) to give 1.86g of product **3h** as a pale yellow solid (81% yield from **3g**). The racemic mixture of product **3h** can be separated into the individual enantiomers by HPLC using a Zorbax SIL 4.6 mm x 250 mm column eluting with hexane:ethyl acetate,

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and then deprotected by treatment with conc. HCl followed by 5% piperidine to give the amino acids **3** and **7**. Overall yield of products from starting material **3a** is 19%.

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Scheme G



Example 3. Synthesis of (2R)-2-amino-5-(N³-methyl)guanidinovaleric acid (Formula II, wherein n is 3, dashed line a is not present, the compound of formula II is an acid, R₄ and R₅ are hydrogen, X is hydrogen, Y is methyl, and the stereochemistry at C_β is R) (Scheme H)

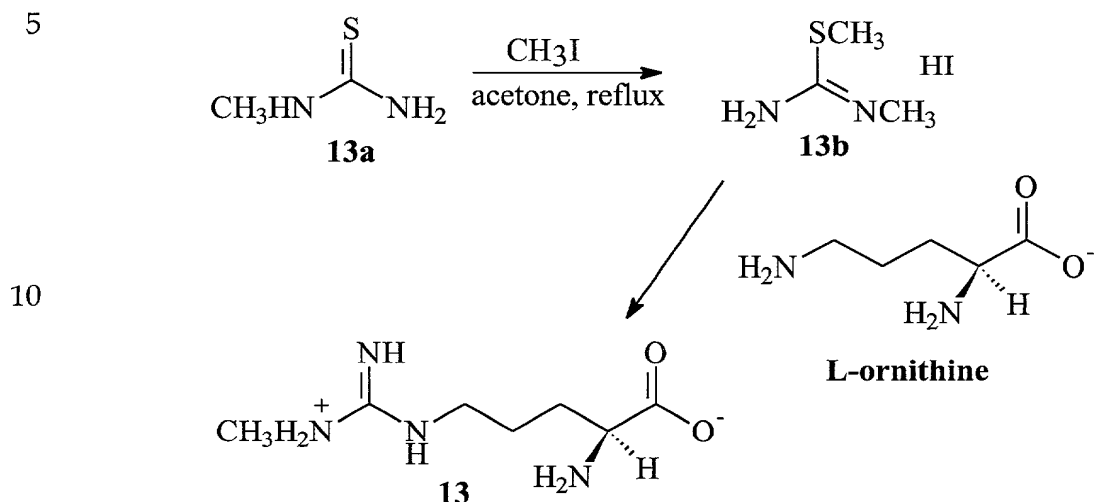
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Methyl iodide (7.1 g, 50 mmol) was added dropwise to a slurry of N-ethyl thiourea (4.5 g, 50 mmol, **13a**) (**13a** is commercially available from Aldrich Chemical Company) in 30 ml of acetone, resulting in a homogenous, pale yellow solution. The solution was refluxed for 10-15 minutes and then filtered hot. The filtrate was brought
10 back to reflux and hexane was added to saturation. White crystals were formed upon cooling to 0°C, and this product was filtered off, washed with cold hexane and dried to give 10.6 g of white solid **13b** (86% yield). 1.69 g (10 mmol) of L-ornithine hydrochloride and 2.46 g (10 mmol) of N-Ethyl-S-Methyl-isothiuronium iodide, **13b**
15 were dissolved in 10 ml 2N NaOH and stirred at room temperature for 9 days. At this time solution was brought to neutral pH with concentrated HCl and chromatographed on 500g Dowex 50 x 8 strongly-acidic cation exchange resin. The column was washed with 500 ml water and product was eluted with 1M ammonium hydroxide. Fractions were monitored by TLC with phenol:water (75 : 25) eluent and visualized by ninhydrin spray. Fractions containing product were pooled and dried on a rotary evaporator to
20 give 1.11 g of amino acid **13** as the ammonium salt. Ion-exchange chromatography is not completely efficient in separating product from starting material but mixed fractions can be pooled and saved for another round of chromatography. Yield of pure product after one round of chromatography is 51%.

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Scheme H



Example 4. Synthesis of (2S)-2-amino-5-(N-methylaminoimino)-valeric acid (Formula III, wherein n is 3, z is 2, R₆, R₇ and R₈ are hydrogen, the compound of formula III is an acid, and the stereochemistry at C_β is R) (Scheme I)

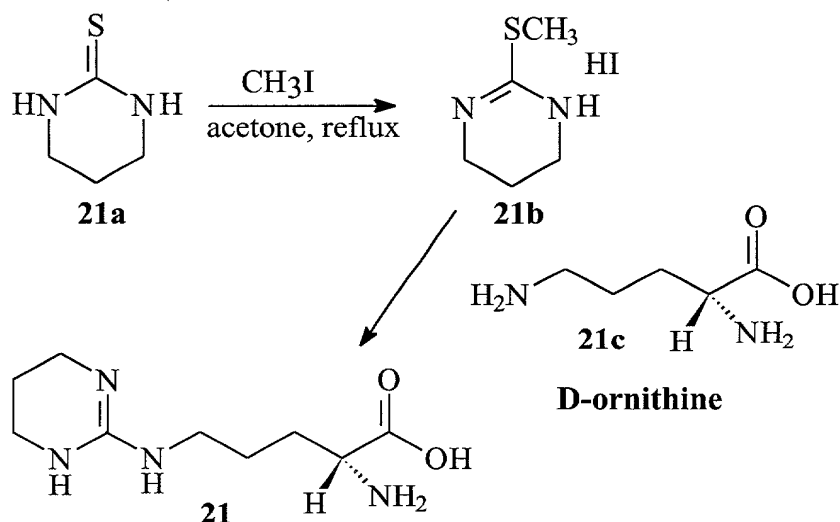
20 Methyl iodide (1.22 g, 8.6 mmol) was dropwise added to a slurry of 3,4,5,6-tetrahydro-2-pyrimidinethiol (1.00 g, 8.6 mmol, **21a**) (**21a** is commercially available from Aldrich Chemical Company) in 50 ml of acetone. The reaction mixture was refluxed for 10 minutes and 2 -5 mL of ethanol was added to dissolve the precipitate formed. The clear solution was saturated with hexane (about 25 mL) while hot. White crystals formed upon cooling at 0°C. The product was filtered off, washed with cold hexane (10 mL) and dried, yielding 1.5 g of S-methylthiopseudouronium iodide **21b** (5.8 mmol, 67.5%). About 0.90 g (5.4 mmol) ornithine **21c** was dissolved in 50 mL 1N NaOH solution and 1.4 g (5.4 mmol) of intermediate **21b** was added with stirring. The mixture was refluxed for 4 hours, then it was cooled to room temperature and the pH was brought to 4 with HCl. The solution was applied to a Dowex 50W ion

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exchange column in the H^+ form. The column was washed with water until the eluate was neutral then washed with 0.2 N ammonium hydroxide. The amino acid was eluted with 1.5 N ammonium hydroxide and monitored by TLC (aqueous phenolic solution as eluent). The fractions containing the pure amino acid were evaporated under reduced pressure. The product obtained (**21**) was an off-white solid (0.55g, 2.6 mmoles, 37.6%). Overall average yield was about 25%.

Scheme I

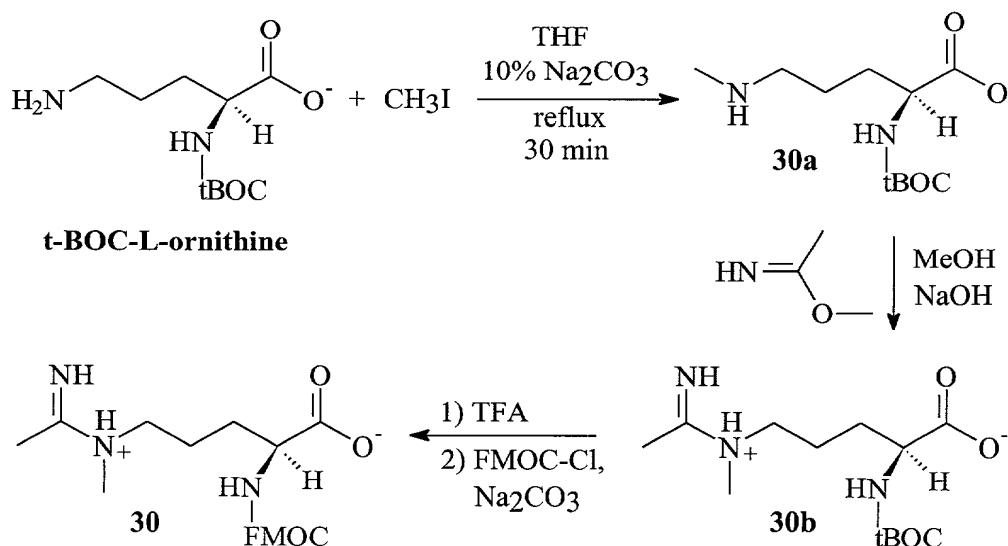


Example 5. Synthesis of (2R)-2-amino-5-(N-(2-imidazolidine))-valeric acid (Formula IV, wherein n is 3, R_9 and R_{12} are hydrogen, R_{10} and R_{11} are methyl, the compound of formula IV is an acid, and the stereochemistry at C_β is R) (Scheme J)

Na-tBOC-L-ornithine (1.00 g, 4.31 mmoles) is dissolved in 10 ml 10% Na_2CO_3 and 20 ml THF. Methyl iodide (0.63 g, 4.5 mmoles) is dropwise added and the reaction mixture is refluxed for 30 min and then evaporated to dryness. Ne-methyl-Na-t-BOC-L-ornithine (**30a**) was purified via silica gel chromatography as a flaky white solid (0.46 g, 1.87 mmoles, 43.4%). Methyl acetimidate (0.88g, 8.0 mmoles) is added to intermediate **30a** (1.00g, 4.07 mmoles) in 30 ml MeOH (pH 10) and stirred at 70°C

for 4 hr. The reaction mixture was evaporated to dryness and subjected to silica gel chromatography where intermediate **30b** was isolated as an off-white powder (0.73g, 2.53 mmoles, 62%). t-BOC deprotection of **30b** (1.00g, 3.47 mmoles) was done with 95% TFA in MeOH for 1 hr and reprotected with FMOC-Cl (0.93g, 3.6 mmoles) in 25 ml 10% Na₂CO₃ and 25 ml dioxane (pH 10) at 0°C for 45 min. The product obtained (**30**) is a yellow solid (0.98g, 2.4 mmoles, 67%). Overall synthetic yield nears 18%.

Scheme J



It will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope or spirit of the invention. Other embodiments of the invention will be apparent to those skilled in the art from consideration of the specification and practice of the invention disclosed herein. It is intended that the specification and examples be considered as exemplary only, with a true scope and spirit of the invention being indicated by the following claims.